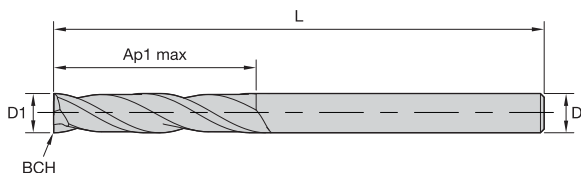


(Серия 4002 4012 4022 • VariMill™ GP — продолжение)

| | | | | | | | | | |
|-------|---|---|---|---|---|---|---|---|---|
| | P | | | | | M | | K | |
| | 0 | 1 | 2 | 3 | 4 | 1 | 2 | 1 | 2 |
| TIALN | ● | ● | ● | ● | ○ | ● | ○ | ● | ● |

P — Сталь K — Чугун S — Жаропрочные сплавы
M — Нержавеющая сталь N — Цветные металлы H — Закаленная сталь
Рекомендации по применению приведены на стр. 14–15



| TIALN | D1 | D | глубина резания Ap1 max | длина L | BCH |
|--------------|------|----|----------------------------|------------|------|
| 40120600T038 | 6,0 | 6 | 38,00 | 100 | 0,40 |
| 40020700T020 | 7,0 | 7 | 20,00 | 63 | 0,40 |
| 40020800T020 | 8,0 | 8 | 20,00 | 63 | 0,40 |
| 40020800T028 | 8,0 | 8 | 28,00 | 76 | 0,40 |
| 40120800T041 | 8,0 | 8 | 41,00 | 100 | 0,40 |
| 40020900T020 | 9,0 | 9 | 20,00 | 63 | 0,50 |
| 40021000T022 | 10,0 | 10 | 22,00 | 72 | 0,50 |
| 40021000T032 | 10,0 | 10 | 32,00 | 89 | 0,50 |
| 40121000T045 | 10,0 | 10 | 45,00 | 100 | 0,50 |
| 40021100T025 | 11,0 | 11 | 25,00 | 76 | 0,50 |
| 40021200T025 | 12,0 | 12 | 25,00 | 76 | 0,50 |
| 40021200T045 | 12,0 | 12 | 45,00 | 100 | 0,50 |
| 40121200T075 | 12,0 | 12 | 75,00 | 150 | 0,50 |
| 40021400T032 | 14,0 | 14 | 32,00 | 83 | 0,50 |
| 40021400T050 | 14,0 | 14 | 50,00 | 100 | 0,50 |
| 40121400T075 | 14,0 | 14 | 75,00 | 150 | 0,50 |
| 40021600T032 | 16,0 | 16 | 32,00 | 89 | 0,50 |
| 40021600T056 | 16,0 | 16 | 56,00 | 110 | 0,50 |
| 40121600T075 | 16,0 | 16 | 75,00 | 150 | 0,50 |
| 40021800T038 | 18,0 | 18 | 38,00 | 100 | 0,50 |
| 40021800T060 | 18,0 | 18 | 60,00 | 125 | 0,50 |
| 40121800T075 | 18,0 | 18 | 75,00 | 150 | 0,50 |
| 40022000T038 | 20,0 | 20 | 38,00 | 104 | 0,50 |
| 40022000T056 | 20,0 | 20 | 56,00 | 125 | 0,50 |
| 40122000T075 | 20,0 | 20 | 75,00 | 150 | 0,50 |