

■ Insert Selection Guide • .B..20

Material Group	Light Machining		General Purpose		Heavy Machining	
	Geometry	Grade	Geometry	Grade	Geometry	Grade
P1-P2	BF	TN6540	BF	TN6540	BF	TN6540
P3-P4	BF	TN6540	BF	TN6540	BF	TN7535
P5-P6	BF	TN6540	BF	TN7535	BF	TN7535
M1-M2	BF	TN6540	BF	TN6540	BF	TN7535
M3	BF	TN6540	BF	TN6540	BF	TN7535
K1-K2	BR	TN2505	BR	TN2505	-	-
K3	BR	TN2505	BR	TN2505	-	-
N1-N2	-	-	-	-	-	-
N3	-	-	-	-	-	-
S1-S2	-	-	BF	TN6540	-	-
S3	-	-	BF	TN6540	-	-
S4	-	-	BF	TN6540	-	-
H1	-	-	BR	TN2505	-	TN2510

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Material Group	Light Machining		General Purpose		Heavy Machining	
	Geometry	Grade	Geometry	Grade	Geometry	Grade
P1-P2	BF	TN2510	BR	TN7525	BR	TN7535
P3-P4	BF	TN2510	BR	TN7525	BR	TN7535
P5-P6	BF	TN2510	BR	TN7525	BR	TN7535
M1-M2	BF	TN2510	BF	TN2510	BR	TN7535
M3	BF	TN2510	BF	TN2510	BR	TN7535
K1-K2	BF	TN2510	BF	TN2510	BR	TN7535
K3	BF	TN2505	BF	TN2510	BR	TN7535
N1-N2	-	-	-	-	-	-
N3	-	-	-	-	-	-
S1-S2	BF	TN2510	-	-	-	-
S3	BF	TN2510	-	-	-	-
S4	BF	TN2505	BR	TN7535	-	-
H1	BF	TN2505	BF	TN2510	BR	TN2510

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Material Group	Light Machining		General Purpose		Heavy Machining	
	Geometry	Grade	Geometry	Grade	Geometry	Grade
P1-P2	BF	TN2510	BR	TN7525	BR	TN7535
P3-P4	BF	TN2510	BR	TN7525	BR	TN7535
P5-P6	BF	TN2510	BR	TN7525	BR	TN7535
M1-M2	BF	TN2510	BF	TN2510	BR	TN7535
M3	BF	TN2510	BF	TN2510	BR	TN7535
K1-K2	BF	TN2510	BF	TN2510	BR	TN7535
K3	BF	TN2505	BF	TN2510	BR	TN7535
N1-N2	-	-	-	-	-	-
N3	-	-	-	-	-	-
S1-S2	BF	TN2510	-	-	-	-
S3	BF	TN2510	-	-	-	-
S4	BF	TN2505	BR	TN7535	-	-
H1	BF	TN2505	BF	TN2510	BR	TN2510

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