

■ Insert Selection Guide

Material Group	Light Machining		General Purpose		Heavy Machining	
	Geometry	Grade	Geometry	Grade	Geometry	Grade
P1-P2	TF	TN2510	TF	TN2525	TF	TN2525
P3-P4	TF	TN2510	TF	TN2525	TF	TN2525
P5-P6	TF	TN2510	TF	TN2525	-	-
M1-M2	TF	TN2510	-	-	-	-
M3	TF	TN2510	-	-	-	-
K1-K2	TF	TN2510	TF	TN2525	-	-
K3	TF	TN2510	TF	TN2525	-	-
N1-N2	-	-	-	-	-	-
N3	-	-	-	-	-	-
S1-S2	TF	TN2510	-	-	-	-
S3	TF	TN2510	-	-	-	-
S4	TF	TN2510	-	-	-	-
H1	TF	TN2505	TF	TN2510	-	-



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