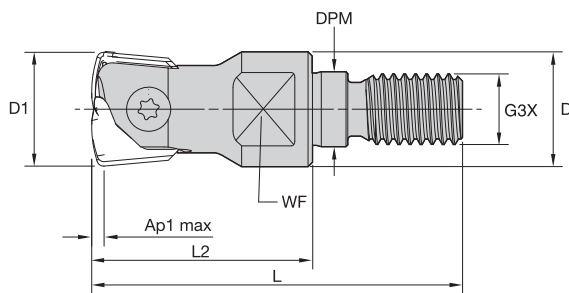
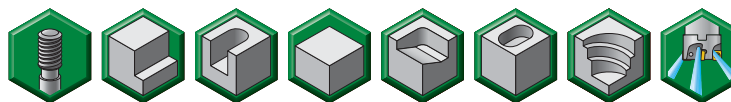


# Copy Mills • M270™ Series

High-Feed Tool Bodies



- High metal removal rates.
- Excellent in long reach applications.
- Rough and semi-finishing applications.



## High-Feed • Screw-On End Mills

order number	catalogue number	D1	D	DPM	G3X	L	L2	WF	Ap1 max	Z	Z U	insert 1	insert 2*	max RPM	coolant supply	kg
3926546	M270TD012M08	12	13	8,5	M8	42	25	10	0,6	1	2	M270HF12	M270HF13	55000	Yes	0,02
3926547	M270TD016M08	16	13	8,5	M8	47	30	10	0,9	1	2	M270HF16	M270HF17	53000	Yes	0,09
3926548	M270TD020M10	20	18	10,5	M10	59	40	14	1,1	1	2	M270HF20	—	52000	Yes	0,07

NOTE: ZU = Effective teeth.  
 Z = number of pocket seats.  
 \*D1 = 13mm when using M270HF13; D1 = 17mm when using M270HF17.

## Spare Parts



D1	insert screw	Nm	Torx driver
12	12748610600	2	12148788900
16	12748610700	5	12148099300
20	12748610800	5	12148099300

NOTE: All spare parts except the insert screws must be ordered separately.

Copy Mills