

Materials	Recommended Series																								Page Reference				
	P						M			K			N						S				H						
	Steels & Alloyed Steels						Stainless Steel			Cast Iron			Non-Ferrous						High-Temp Alloys & Titanium				Hardened Materials						
	0	1	2	3	4	5	6	1	2	3	1	2	3	1	2	3	4	5	6	1	2	3	4	1	2	3	4		
Roughing																													
DQ13																													
4U40, 4U70																													
X-Feed™ 70N6																													
X-Feed 70N7																													
4909, 4979																													
Semi-Finishing																													
VariMill I™ – 4777																													
VariMill II™ – 577C																													
VariMill II ER – 577E																													
VariMill III™ ER – 771E, 772E																													
Vision Plus™ – 7505																													
AluSurf™ 5102, 5103																													
Finishing																													
D507, D517, D518																													
7515, 7525																													
VariMill III ER – 77NE, 771E, 772E																													
AluSurf 5102, 5103																													
Finishing Pockets																													
VariMill I – 4777																													
VariMill II – 57NC																													
VariMill II ER – 57NE																													
VariMill III ER – 77NE																													
75N5, 75N8																													
AluSurf 51N3																													
Long Wall Milling																													
VariMill II Long – 5718																													
VariMill III ER – 772E																													
3D Ball Nose																													
VariMill I – 47N0																													
7050, 7060																													
HPC/Peel Milling																													
VariMill I – 4777, 4778																													
VariMill II – 577C																													
VariMill II ER – 577E																													
VariMill II Long – 5718																													
VariMill III ER – 77NE, 771E, 772E																													
AluSurf 5102, 5103																													
Trochoidal Milling																													
VariMill I – 4777, 4778																													
VariMill II – 577C																													
VariMill II ER – 577E																													
VariMill III ER – 771E, 772E																													
AluSurf 5102, 5103																													

Type of Cut