























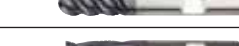
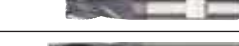





	Series	Range of Diameter Ø min- Ø max mm	Number of Flutes	Cutting Centre	Uncoated	TiCN	AlTiN	TiAlN	DCL TiB <sub>2</sub>	Diamond	PCD	<input checked="" type="radio"/> first choice <input type="radio"/> alternate choice
<b>High-Performance Solid Carbide End Mills • VariMill™</b>												
<b>VariMill I™</b>												
	4777	4-25	4	Yes			X					
	4778	4-25	4	Yes			X					
	4717	6-20	4	Yes				X				
	4727	12-20	4	Yes				X				
	47N7 ALTIN	4-20	4	Yes			X					
	47N7 TIALN	4-20	4	Yes				X				
	47N6	6-20	4	Yes				X				
	47N0	5-20	4	Yes			X					
<b>VariMill II™</b>												
	577C	4-25	5	Yes			X					
	57NC	6-25	5	Yes			X					
<b>VariMill II™ ER</b>												
	577E	10-25	5	Yes			X					
	57NE	10-25	5	Yes			X					
<b>VariMill II™ Long</b>												
	5718	6-25	5	No			X					
<b>VariMill III™ ER</b>												
	77NE	10-20	7	Yes			X					
	771E/772E	10-20	7	Yes			X					
<b>High-Performance Solid Carbide End Mills • Roughing</b>												
	DQ13	3-20	3	Yes			X					
	49H6	8-20	3/4	Yes				X				
	422152/422150	6-25	4	Yes			X					
	4976	4-25	3/4/5	Yes			X					
	422824/422820	6-25	4	Yes				X				
	4U40	6-25	4/6	Yes			X					
	4U70	6-25	4/6	Yes			X					
	49N6	4-25	3/4/5	Yes			X					
	4969	5-20	3/4	Yes				X				
	422813/022813	6-25	3	Yes	X			X				
	422818	6-20	4	Yes	X			X				
	422846	6-25	4/6	Yes	X			X				
	4906	4-25	3/4/5	Yes		X		X				
	4966	5-25	3/4	Yes		X		X				