





























	Series	Range of Diameter Ø min- Ø max mm	Number of Flutes	Cutting Centre	Uncoated	TiCN	AlTiN	TiAlN	DCL TiB ₂	Diamond	PCD	<input checked="" type="radio"/> first choice <input type="radio"/> alternate choice
High-Performance Solid Carbide End Mills • Finishing												
	4001 JJ	1-20	2	Yes			X					
	D503/D513	2-20	3	Yes	X	X		X				
	DC03	3-20	3	Yes				X				
	4503 JJ	1-20	3	Yes			X					
	422802/322802/022802	2-20	3	Yes	X	X		X				
	4603	3-20	3	Yes				X				
	D507/D517	6-20	6	Yes			X					
	422826/422822	6-25	6/8	No			X					
	422827	6-25	6/8	No			X					
	D518	4-25	4/6/8	Yes			X					
	026621	8-20	4/6/8	No	X							
	024112	6-10	2	Yes						X		
	024111	2-12	2	Yes						X		
High-Performance Solid Carbide End Mills • Micro End Mills												
	423007/023007	0,4-3,0	2	Yes	X		X					
	4632	0,4-2,0	2	Yes	X			X				
	4633	0,4-3,0	3	Yes	X			X				
	4651	1,0-2,0	2	Yes	X	X		X				
High-Performance Solid Carbide End Mills • Aluminium												
AluSurf™												
	5102	1,5-20	2	Yes	X							
	5103	3-20	3	Yes	X							
	51N3	6-20	3	Yes	X							
High-Performance Aluminium												
	524149	3-12	1	Yes					X			
	022849	2-12	1	Yes	X							
	D502	3-20	2	Yes	X			X				
	022814/022817	4-20	2	Yes	X							
	4102	1,0-20	2	Yes	X							
	524152/022852	3-16	2	Yes	X				X			
	024101	6-10	2	Yes							X	
	4103	3-20	3	Yes	X	X						