

P				M			K				N				S				H		Page References																														
1	2	3	4	1	2	3	1	2	3	4	5	6	1	2	3	4	1	2	3	4	Product Information	Cutting Data																													
Steel <35 HRC				Steel >36-48 HRC				PH and Ferritic Stainless Steel <35 HRC				PH and Ferritic Stainless Steel >35 HRC				Stainless Steel				Cast Iron				Non-Ferrous				Graphite				Iron Based				Nickel Based				Pure Titanium				Titanium Alloys				Hardened Steels H1 = <48 HRC H2 = 48-55 H3 = 56-60 HRC H4 = >60 HRC			
High-Performance Solid Carbide End Mills • Finishing (continued)																																																			
●	●			●			○														O84	O99																													
●	●	○	○	●	●					●	●	●	●	○							O85	O100-O101																													
●	●	○	○	○	○					●	●	●	●	○							O86	O102																													
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●	●	●	●	●	●					●	●	●	●	○							O88-O90	O104																													
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●	●			●	●																O93	O108																													
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								●													O98	O113																													
High-Performance Solid Carbide End Mills • Micro End Mills (continued)																																																			
●	●	●	●	●	●	●	●	●	○	○	○										O116	O120																													
●	●	●	●	●	●	●	●														O117	O121																													
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High-Performance Solid Carbide End Mills • Aluminium (continued)																																																			
AluSurf™ (continued)																																																			
								●	○												O126	O129																													
								●	○												O127	O129																													
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High-Performance Aluminium (continued)																																																			
								●	●												O132	O144																													
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