

P		M		K		N				S				H		Page References	
1 2 3	4	5	6	1 2 3	1 2 3	1 2 3 4 5	6	1	2	3	4	1 2	3 4	Product Information	Cutting Data		
Steel <35 HRC	Steel >36-48 HRC	PH and Ferritic Stainless Steel <35 HRC	PH and Ferritic Stainless Steel >35 HRC	Stainless Steel	Cast Iron	Non-Ferrous	Graphite	Iron Based	Nickel Based	Pure Titanium	Titanium Alloys	Hardened Steels H1 = <48 HRC H2 = 48-55	H3 = 56-60 HRC H4 = >60 HRC				
<b>High-Performance Aluminium (continued)</b>																	
						●	○							O140	O147		
						●	○							O141	O148		
						●	○							O142	O148		
						●	○							O143	O149		
<b>High-Performance Solid Carbide End Mills • Hard Materials (continued)</b>																	
<b>VisionPlus™ X-Feed™ (continued)</b>																	
		○										●		O152	O154		
												●	●	O153	O155		
<b>VisionPlus™ Micro (continued)</b>																	
○	●	○			○							●	○	O160-O163	O167		
○	○											●	○	O164	O168		
○	○											●	○	O165	O169		
○	○											●	○	O166	O170		
<b>VisionPlus™ (continued)</b>																	
○	○											●	○	O172	O194		
○	○											●	○	O173	O194		
○	○											●	○	O174	O195		
○	○											●	○	O175	O195		
○	○											●	○	O176	O196		
○	●											●	○	O177	O196		
○	●											●	○	O178	O197		
○	●											●	○	O179	O197		
○	○											●	○	O180-O181	O198-O199		
○	○											●	○	O182-O183	O199		
○	○											●	○	O184-O185	O200		
○	○											●	○	O186	O200		
○	●											●	○	O187	O201		
○	○											●	○	O188	O201		
○	○											●	○	O189	O202		
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○	●											●	○	O192	O203		
○	○	○	○	○	○							●	○	O193	O204		