

P				M			K		N				S				H		Page References	
1 2 3	4	5	6	1 2 3	1 2 3	1 2 3 4 5	6	1	2	3	4	1 2	3 4	Product Information	Cutting Data					
Steel <35 HRC	Steel >36–48 HRC	PH and Ferritic Stainless Steel <35 HRC	PH and Ferritic Stainless Steel >35 HRC	Stainless Steel	Cast Iron	Non-Ferrous	Graphite	Iron Based	Nickel Based	Pure Titanium	Titanium Alloys	Hardened Steels H1 = <48 HRC H2 = 48–55	H3 = 56–60 HRC H4 = >60 HRC							
General Purpose Solid Carbide End Mills • Roughing/Finishing (continued)																				
NINA™ (continued)																				
●	●	●	●	●	●	●	●							P4	P9					
●	●	●	●	●	●	●	●							P5	P9					
●	●	●	●	●	●	●	●							P6	P10					
●	●	●	●	●	●	●	●							P7	P10					
●	●	●	●	●	●	●	●	●	●	●	●	●	●	P8	P11					
VariMill™ GP • 2-Flute (continued)																				
●	●	●	●	●	●	●	●							P14–P15	P23					
●	●	●	●	●	●	●	●							P16	P23					
●	●	●	●	●	●	●	●							P17–P18	P23–P24					
●	●	●	●	●	●	●	●							P19	P25					
●	●	●	●	●	●	●	●							P20	P25					
●	●	●	●	●	●	●	●							P21–P22	P25–P26					
VariMill GP • 4-Flute (continued)																				
●	●	●	●	●	●	●	●							P32–P33	P40–P41					
●	●	●	●	●	●	●	●							P34	P41					
●	●	●	●	●	●	●	●							P35–P36	P40–P41					
●	●	●	●	●	●	●	●							P37	P42					
●	●	●	●	●	●	●	●							P38	P42					
●	●	●	●	●	●	●	●							P39	P42–P43					