







Solid End Milling

Tool Reference Guide • Metric



<ul style="list-style-type: none"> ● first choice ○ alternate choice 	Series	Range of Diameter Ø min- Ø max mm	Number of Flutes	Cutting Centre	Uncoated	TiCN	AlTiN	TiAlN	DCL TiB ₂	Diamond	PCD
High-Performance High-Speed Steel (HSS-E-PM) • Roughing											
WavCut™											
	664W/660W/661W	25-50	5/6/8	Yes	X						
High-Performance High-Speed Steel											
	6N06	6-30	4/5/6	Yes				X			
	6N70	6-32	4/6	Yes				X			
	6NL6	10-25	4/6	Yes				X			
High-Performance HSS-E/PM End Mills • Finishing											
	1N0M JJ	3-22	4	Yes				X			
	1N77	6-30	4	Yes		X					