

By referencing this easy-to-use guide, you can identify the correct product to meet your needs.

OLD Grade Nomenclature • Metric

0	8	M	W
Corner Condition	Shank Diameter	Grade	Shank Style
<p>0 = Sharp 1 = Radius</p>	<p>2 = 6mm 3 = 8mm 4 = 10mm 5 = 12mm 6 = 16mm 7 = 20mm 8 = 25mm 9 = 32mm</p>	<p>L = TiAlN M = AlTiN C = TiCN R = TiAlN J = Uncoated</p>	<p>T = Plain W = Weldon® J = JIS</p>

NEW Victory Nomenclature • Metric

W	P	15	P	E
Brand	ISO Material Code	Wear Range	Coating Type	Product Family
WIDIA™	<p>P = Steel S = High-Temperature Alloys</p>	15 = High Wear	P = PVD	E = End Mill