

## VariMill I™ Series

- Increase your output with less tool changes and increased Metal Removal Rates (MRR).
- No specific tools for roughing and finishing required.
- Less passes due to 1 x D slotting capability (not recommended for 4717 and 4727).

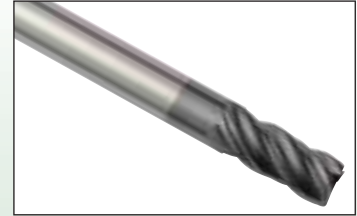
### 4777 Series

- High metal removal rates and tool life in:
  - Stainless steels, steels, and alloyed steels.
  - High-temperature alloys and titanium.



### 4778 AiTiN Series

- Titanium geometry design.
- Corner radii.



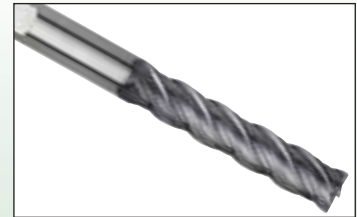
### 4717 Series

- Stainless steel and steel geometry design.
- 3,5 x D length-of-cut.
- Less passes necessary for long wall machining.



### 4727 TiAlN Series

- Stainless steel and steel geometry design.
- 5–6 x D length-of-cut.
- Less passes necessary for long wall machining.



### 47N7 TiAlN Series

- Stainless steel and steel geometry design.
- Radii corner and neck design for cutting depths requiring additional passes.



### 47N7 AiTiN Series

- Titanium and stainless steel geometry design.
- Radii corner and neck design for cutting depths requiring additional passes.



### 47N6 Series

- Stainless steel and steel geometry design.
- Benefit from long reach and neck design for deep cavities.



### 47N0 Series

- Stainless steel and steel geometry design.
- Centre cutting ball nose.

