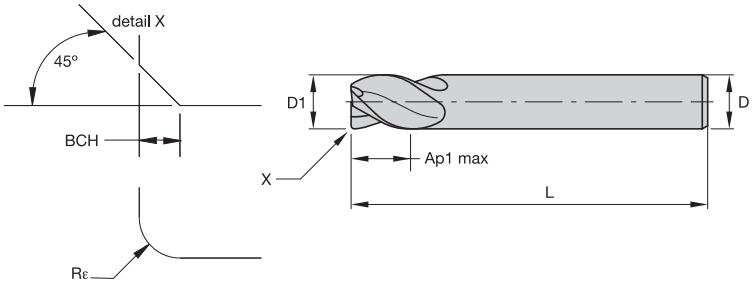
для размещения заказа - zakaz@widiahanita.ru

- Unequal flute spacing.
- Centre cutting.
- Single tool for both roughing and finishing operations requiring fewer setups.
- Standard items listed. Additional styles and coatings made-to-order.

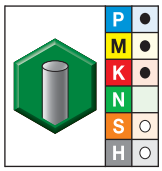


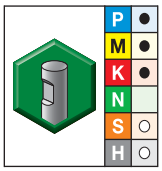
End Mill Tolerances

D1	tolerance e8	D	tolerance h6 + / -
≤ 3	-0,014/-0,028	≤ 3	0/-0,006
> 3-6	-0,020/-0,038	> 3–6	0/-0,008
> 6–10	-0,025/-0,047	> 6–10	0/-0,009
> 10–18	-0,032/-0,059	> 10–18	0/-0,011
> 18–30	-0,040/-0,073	> 18–30	0/-0,013

WIDIA VICTORY

Series 4777 • VariMill • Victory Grades





● first choice
○ alternate choice

grade WP15PE AlTiN order #	catalogue #	grade WP15PE AlTiN order #	catalogue #	D1	D	length of cut Ap1 max	length L	Rε	BCH
5576753	477704001T		–	4,0	6	12,00	55	0,20	–
5576751	477704002T	5576752	477704002W	4,0	6	12,00	55	–	0,40
5576754	4777040Z2T		–	4,0	6	12,00	55	–	–
5576755	477705002T	5576756	477705002W	5,0	6	13,00	57	–	0,40
5576757	477705012T		–	5,0	6	13,00	57	0,20	–
5576758	4777050Z2T		–	5,0	6	13,00	57	–	–
5576759	477706002T	5576760	477706002W	6,0	6	13,00	57	–	0,40
5576761	477706012T		–	6,0	6	13,00	57	0,20	–
5576762	4777060Z2T		–	6,0	6	13,00	57	–	–
5576763	477707003T	5576764	477707003W	7,0	8	16,00	63	–	0,40
5576765	477707013T		–	7,0	8	16,00	63	0,20	–
5576766	4777070Z3T		–	7,0	8	16,00	63	–	–
5576767	477708003T	5576768	477708003W	8,0	8	16,00	63	–	0,40
5576769	477708013T		–	8,0	8	16,00	63	0,20	–
5576770	4777080Z3T		–	8,0	8	16,00	63	–	–
5576771	477709004T	5576772	477709004W	9,0	10	19,00	72	–	0,50
5576773	477709014T		–	9,0	10	19,00	72	0,20	–
5576774	4777090Z4T		–	9,0	10	19,00	72	–	–
5576775	477710004T	5576776	477710004W	10,0	10	22,00	72	–	0,50
5576777	477710024T		–	10,0	10	22,00	72	0,30	–

(continued)

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