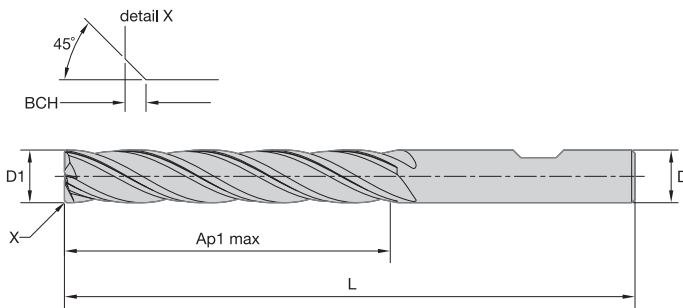
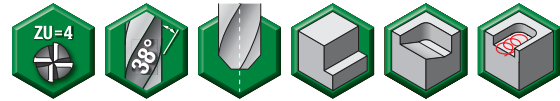


High-Performance Solid Carbide End Mills • VariMill™

Series 4727 • VariMill I™ • Extended Length of Cut



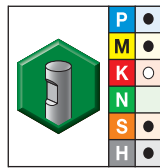
- Unequal flute spacing.
- Centre cutting.
- Standard items listed. Additional styles and coatings made-to-order.



End Mill Tolerances

D1	tolerance e8	D	tolerance h6 + / -
≤ 3	-0,014/-0,028	≤ 3	0/-0,006
> 3-6	-0,020/-0,038	> 3-6	0/-0,008
> 6-10	-0,025/-0,047	> 6-10	0/-0,009
> 10-18	-0,032/-0,059	> 10-18	0/-0,011
> 18-30	-0,040/-0,073	> 18-30	0/-0,013

Series 4727 • VariMill • Extended Length of Cut



grade TiAlN-LW
TiAlN

- first choice
- alternate choice

order #	catalogue #	D1	D	length of cut Ap1 max	length L	BCH
3641118	472712005LW	12,0	12	76,00	125	0,50
3641119	472716006LW	16,0	16	76,00	150	0,50
3641120	472720007LW	20,0	20	102,00	175	0,50

High-Performance Solid Carbide End Mills