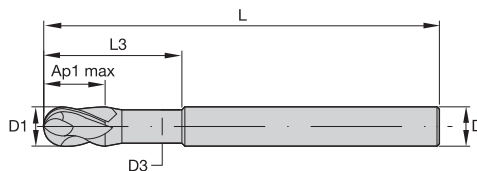
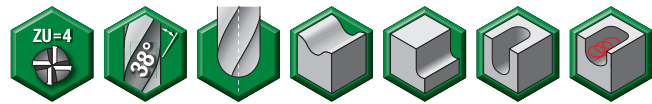


High-Performance Solid Carbide End Mills • VariMill™

Series 47N0 • VariMill I™ • Ball Nose • Victory™ Grades



- Unequal flute spacing.
- Centre cutting.
- Single tool for both roughing and finishing operations requiring fewer setups.
- Standard items listed. Additional styles and coatings made-to-order.

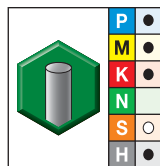


End Mill Tolerances

D1	tolerance e8	D	tolerance h6 + / -
≤ 3	-0,014/-0,028	≤ 3	0/-0,006
> 3-6	-0,020/-0,038	> 3-6	0/-0,008
> 6-10	-0,025/-0,047	> 6-10	0/-0,009
> 10-18	-0,032/-0,059	> 10-18	0/-0,011
> 18-30	-0,040/-0,073	> 18-30	0/-0,013



■ Series 47N0 • VariMill • Ball Nose • Victory Grades



grade WP15PE
AlTiN

- first choice
- alternate choice

order #	catalogue #	D1	D	D3	length of cut Ap1 max	L3	length L
5576818	47N005002T	5,0	6	4,70	9,00	15,00	57
5576819	47N006002T	6,0	6	5,64	10,00	15,00	57
5576820	47N008003T	8,0	8	7,52	12,00	20,00	63
5576821	47N010004T	10,0	10	9,40	14,00	25,00	72
5576822	47N012005T	12,0	12	11,28	16,00	30,00	83
5576823	47N016006T	16,0	16	15,04	22,00	38,00	92
5576824	47N020007T	20,0	20	18,80	26,00	50,00	104

High-Performance Solid Carbide End Mills