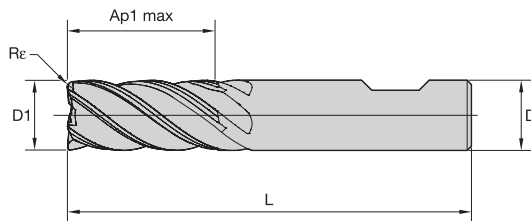
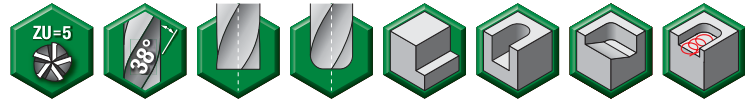


# High-Performance Solid Carbide End Mills • VariMill™

Series 577C • VariMill II™ • With Centre Cut • Victory™ Grades



- Unequal flute spacing.
- Centre cutting.
- Single tool for both roughing and finishing operations requiring fewer setups.
- Slotting up to 1 x D.
- Standard items listed. Additional styles and coatings made-to-order.

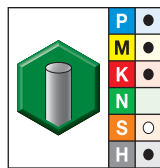


End Mill Tolerances

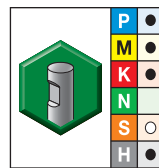
D1	tolerance e8	D	tolerance h6 + / -
≤ 3	-0,014/-0,028	≤ 3	0/-0,006
> 3-6	-0,020/-0,038	> 3-6	0/-0,008
> 6-10	-0,025/-0,047	> 6-10	0/-0,009
> 10-18	-0,032/-0,059	> 10-18	0/-0,011
> 18-30	-0,040/-0,073	> 18-30	0/-0,013



## Series 577C • VariMill II • With Centre Cut • Victory Grades



grade WP15PE AITiN



grade WP15PE AITiN

- first choice
- alternate choice

order #	catalogue #	order #	catalogue #	D1	D	length of cut Ap1 max	length L	Re
5578866	577C04002T	5578867	577C04002W	4,0	6	11,00	55	0,25
5578868	577C04012T	-	-	4,0	6	11,00	55	-
5578990	577C05002T	5578991	577C05002W	5,0	6	13,00	57	0,25
5578992	577C06002T	5578993	577C06002W	6,0	6	13,00	57	0,40
5578994	577C06012T	-	-	6,0	6	13,00	57	-
5578995	577C07003T	5578996	577C07003W	7,0	8	16,00	63	0,40
5578997	577C08003T	5578998	577C08003W	8,0	8	19,00	63	0,50
5578999	577C08013T	-	-	8,0	8	19,00	63	-
5579021	577C09004T	5579022	577C09004W	9,0	10	19,00	72	0,50
5579023	577C10004T	5579024	577C10004W	10,0	10	22,00	72	0,50
5579025	577C10014T	-	-	10,0	10	22,00	72	-
5579026	577C12005T	5579027	577C12005W	12,0	12	26,00	83	0,75
5579028	577C12015T	-	-	12,0	12	26,00	83	-
5579029	577C14004T	5579040	577C14004W	14,0	14	26,00	83	0,75
5579041	577C14014T	-	-	14,0	14	26,00	83	-
5579042	577C16006T	5579043	577C16006W	16,0	16	32,00	92	0,75
5579044	577C16016T	-	-	16,0	16	32,00	92	-
5579045	577C18008T	5579046	577C18008W	18,0	18	32,00	92	0,75
5579047	577C20007T	5579048	577C20007W	20,0	20	38,00	104	0,75
5579049	577C20017T	-	-	20,0	20	38,00	104	-
5579060	577C25008T	5579061	577C25008W	25,0	25	45,00	121	0,75

High-Performance Solid Carbide End Mills