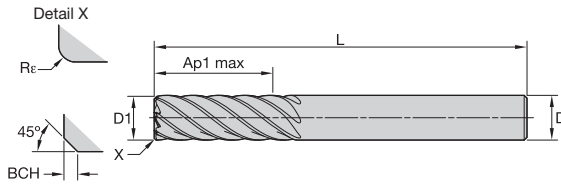


- Unequal flute spacing .
- Centre cutting.
- Ramping angle 3°.
- Optimised for difficult-to-machine workpiece materials.
- Semi-finishing to finishing applications.
- High-speed machining capability.
- Standard items listed. Additional styles and coatings made-to-order.

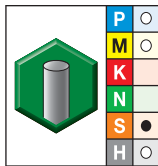


End Mill Tolerances

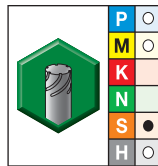
D1	tolerance e8	D	tolerance h6 + / -
≤ 3	-0,014/-0,028	≤ 3	0/-0,006
> 3-6	-0,020/-0,038	> 3-6	0/-0,008
> 6-10	-0,025/-0,047	> 6-10	0/-0,009
> 10-18	-0,032/-0,059	> 10-18	0/-0,011
> 18-30	-0,040/-0,073	> 18-30	0/-0,013



■ Series 771E 772E • VariMill III ER • Victory Grades



WS15PE  
AITiN



WS15PE  
AITiN

- first choice
- alternate choice

order #	catalogue #	order #	catalogue #	D1	D	length of cut Ap1 max	length L	Re	BCH
5978092	771E10004T	—	—	10,0	10	30,00	76	—	0,50
5978093	771E10024T	—	—	10,0	10	30,00	76	0,50	—
5978094	772E10004T	—	—	10,0	10	50,00	100	—	0,50
5978095	772E10024T	—	—	10,0	10	50,00	100	0,50	—
5978098	771E12005T	—	—	12,0	12	36,00	100	—	0,50
5978099	771E12025T	—	—	12,0	12	36,00	100	0,50	—
5978100	772E12005T	5978102	772E12005V	12,0	12	60,00	125	—	0,50
5978101	772E12025T	5978103	772E12025V	12,0	12	60,00	125	0,50	—
5978106	771E16006T	—	—	16,0	16	48,00	110	—	0,50
5978107	771E16026T	—	—	16,0	16	48,00	110	0,50	—
5978108	772E16006T	5978110	772E16006V	16,0	16	80,00	141	—	0,50
5978109	772E16026T	5978111	772E16026V	16,0	16	80,00	141	0,50	—
5978114	771E20007T	—	—	20,0	20	60,00	125	—	0,50
5978115	771E20027T	—	—	20,0	20	60,00	125	0,50	—
5978116	772E20007T	5978118	772E20007V	20,0	20	100,00	166	—	0,50
5978117	772E20027T	5978119	772E20027V	20,0	20	100,00	166	0,50	—