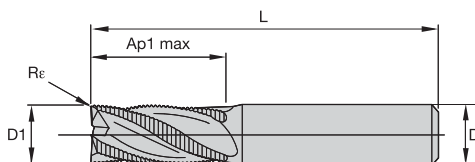


High-Performance Solid Carbide End Mills • Roughing

Series DQ13 • Victory™ Grades



- Centre cutting.
- Chipbreaker pitch.
- Standard items listed. Additional styles and coatings made-to-order.

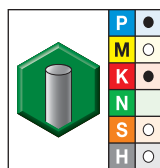


End Mill Tolerances

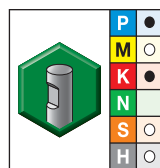
D1	tolerance h11 + / -	D	tolerance h6 + / -
≤ 3	0/-0,060	≤ 3	0/-0,006
> 3-6	0/-0,075	> 3-6	0/-0,008
> 6-10	0/-0,09	> 6-10	0/-0,009
> 10-18	0/-0,11	> 10-18	0/-0,011
> 18-30	0/-0,13	> 18-30	0/-0,013



Series DQ13 • Victory Grades



grade WP15PE
AITiN



grade WP15PE
AITiN

- first choice
- alternate choice

order #	catalogue #	order #	catalogue #	D1	D	length of cut Ap1 max	length L	Re
5560534	DQ1303002T	5560536	DQ1303002W	3,0	6	7,00	54	0,25
5560535	DQ1304002T	5560537	DQ1304002W	4,0	6	8,00	57	0,25
-		5560538	DQ1305002W	5,0	6	10,00	57	0,25
-		5560539	DQ1306002W	6,0	6	10,00	57	0,45
-		5560700	DQ1307003W	7,0	8	13,00	63	0,45
-		5560701	DQ1308003W	8,0	8	16,00	63	0,45
-		5560702	DQ1310004W	10,0	10	19,00	72	0,45
-		5560703	DQ1312005W	12,0	12	22,00	83	0,45
-		5560704	DQ1314014W	14,0	14	22,00	83	0,45
-		5560705	DQ1316006W	16,0	16	32,00	92	0,45
-		5560706	DQ1318018W	18,0	18	32,00	92	0,45
-		5560707	DQ1320007W	20,0	20	38,00	104	0,45

High-Performance Solid Carbide End Mills

