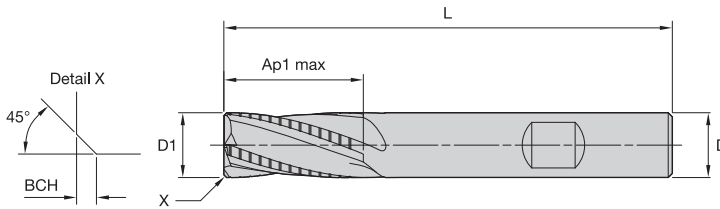
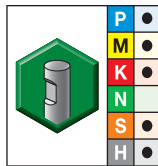


- Centre cutting.
- Fine pitch.
- TiAlN-LW = Multilayer.
- TiAlN-RW = Monolayer.
- Standard items listed. Additional styles and coatings made-to-order.

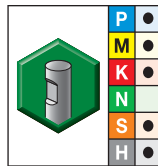


End Mill Tolerances			
D1	tolerance h11 + / -	D	tolerance h6 + / -
≤ 3	0/-0,060	≤ 3	0/-0,006
> 3-6	0/-0,075	> 3-6	0/-0,008
> 6-10	0/-0,09	> 6-10	0/-0,009
> 10-18	0/-0,11	> 10-18	0/-0,011
> 18-30	0/-0,13	> 18-30	0/-0,013

■ Series 49H6



grade TiAlN-LW
TiAlN



grade TiAlN-RW
TiAlN

- first choice
- alternate choice

order #	catalogue #	order #	catalogue #	D1	D	length of cut Ap1 max	length L	BCH	ZU
1657259	49H608003LW	1657260	49H608003RW	8,0	8	16,00	63	0,30	3
1657263	49H610004LW	1657264	49H610004RW	10,0	10	22,00	72	0,50	4
—	—	1657268	49H612005RW	12,0	12	26,00	83	0,50	4
1968206	49H614014LW	—	—	14,0	14	26,00	83	0,50	4
1657273	49H616006LW	1657274	49H616006RW	16,0	16	32,00	92	0,50	4
1657277	49H618018LW	1657278	49H618018RW	18,0	18	32,00	92	0,50	4
1657281	49H620007LW	1657282	49H620007RW	20,0	20	38,00	104	0,50	4

High-Performance Solid Carbide End Mills