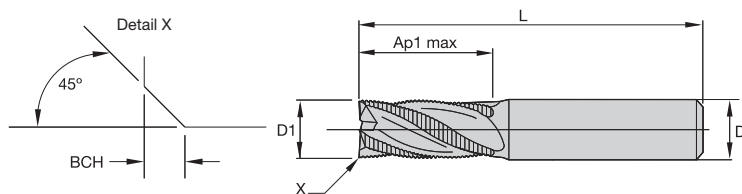


# High-Performance Solid Carbide End Mills • Roughing

Series 422150 422152

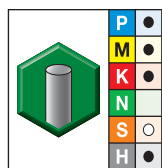


- Centre cutting.
- Cord profile.
- Standard items listed. Additional styles and coatings made-to-order.

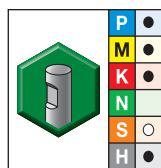


End Mill Tolerances			
D1	tolerance h10 + / -	D	tolerance h6 + / -
≤ 3	0/-0,040	≤ 3	0/-0,006
> 3-6	0/-0,048	> 3-6	0/-0,008
> 6-10	0/-0,058	> 6-10	0/-0,009
> 10-18	0/-0,070	> 10-18	0/-0,011
> 18-30	0/-0,084	> 18-30	0/-0,013

## Series 422150 422152



grade K30F-DCHP  
TiAlN



grade K30F-DCHP  
TiAlN

● first choice  
○ alternate choice

order #	catalogue #	order #	catalogue #	D1	D	length of cut Ap1 max	length L	BCH
2630665	422150-000060	2630679	422152-000060	6,0	6	13,00	57	0,10
2630667	422150-000080	2630680	422152-000080	8,0	8	19,00	63	0,20
2630669	422150-000100	2630713	422152-000100	10,0	10	22,00	72	0,30
2630670	422150-000120	2630714	422152-000120	12,0	12	26,00	83	0,30
2630672	422150-000160	2630717	422152-000160	16,0	16	32,00	92	0,40
2630675	422150-000200	2630718	422152-000200	20,0	20	38,00	104	0,40
2630677	422150-000250	2630719	422152-000250	25,0	25	45,00	121	0,40

High-Performance Solid Carbide End Mills