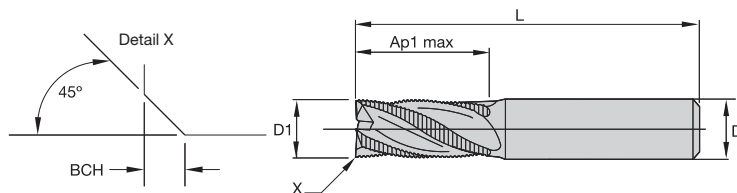
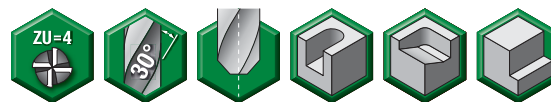


High-Performance Solid Carbide End Mills • Roughing

Series 422820 422824



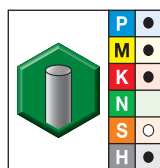
- Centre cutting.
- Flat shallow pitch.
- Standard items listed. Additional styles and coatings made-to-order.



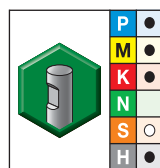
End Mill Tolerances

D1	tolerance h10 + / -	D	tolerance h6 + / -
≤ 3	0/-0,040	≤ 3	0/-0,006
> 3-6	0/-0,048	> 3-6	0/-0,008
> 6-10	0/-0,058	> 6-10	0/-0,009
> 10-18	0/-0,070	> 10-18	0/-0,011
> 18-30	0/-0,084	> 18-30	0/-0,013

Series 422820 422824



grade K30F-DCHP
TiAlN



grade K30F-DCHP
TiAlN

- first choice
- alternate choice

order #	catalogue #	order #	catalogue #	D1	D	length of cut Ap1 max	length L	BCH
2628396	422820-000060	2628451	422824-000060	6,0	6	18,00	62	0,10
2628397	422820-000080	2628473	422824-000080	8,0	8	24,00	68	0,20
2628400	422820-000100	2628475	422824-000100	10,0	10	30,00	80	0,30
2628401	422820-000120	2628477	422824-000120	12,0	12	36,00	93	0,30
2628446	422820-000160	2628478	422824-000160	16,0	16	48,00	108	0,40
2628447	422820-000200	2628481	422824-000200	20,0	20	60,00	126	0,40
2628448	422820-000250	2628482	422824-000250	25,0	25	75,00	150	0,40

High-Performance Solid Carbide End Mills