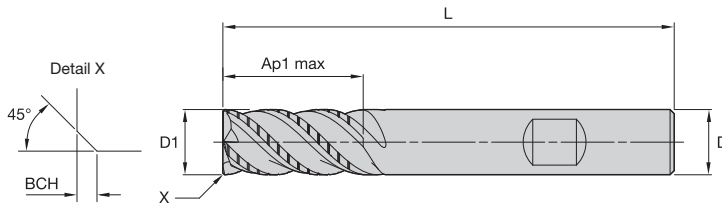


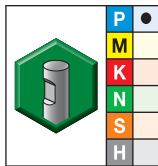
- Centre cutting.
- Flat shallow pitch.
- Standard items listed. Additional styles and coatings made-to-order.



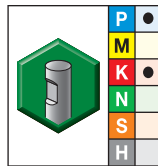
End Mill Tolerances

D1	tolerance h10 + / -	D	tolerance h6 + / -
≤ 3	0/-0,04	≤ 3	0/-0,006
> 3-6	0/-0,048	> 3-6	0/-0,008
> 6-10	0/-0,058	> 6-10	0/-0,009
> 10-18	0/-0,070	> 10-18	0/-0,011
> 18-30	0/-0,084	> 18-30	0/-0,013

■ Series 022846 422846



grade K30F
uncoated



grade K30F-DCF
TiAlN

- first choice
- alternate choice

order #	catalogue #	order #	catalogue #	D1	D	length of cut Ap1 max	length L	BCH	ZU
2332652	022846-000060	2342676	422846-000060	6,0	6	13,00	57	0,10	4
2332653	022846-000080	2342678	422846-000080	8,0	8	19,00	63	0,20	4
2332654	022846-000100	2342680	422846-000100	10,0	10	22,00	72	0,30	4
2332655	022846-000120	2342684	422846-000120	12,0	12	26,00	83	0,30	4
2332656	022846-000160	2342686	422846-000160	16,0	16	32,00	92	0,40	6
2332657	022846-000200	2342688	422846-000200	20,0	20	38,00	104	0,40	6
2332658	022846-000250	2342690	422846-000250	25,0	25	45,00	121	0,40	6

High-Performance Solid Carbide End Mills