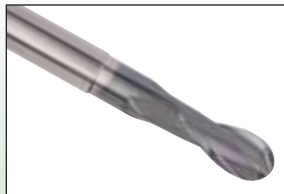


High-Performance Solid Carbide Finishing

- Specifically designed geometries for finishing in a wide range of materials.
- Higher number of flutes and higher helix angles for super finishing applications.
- High Metal Removal Rates (MRR) requiring fewer passes and longer tool life while providing superior surface finishes.

4001 JJ Series

- Centre cutting.
- 2-flute.
- 30° helix.
- Ball nose.
- JIS.
- Victory™ grade WP15PE™.



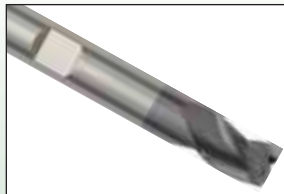
D503 D513 Series

- Centre cutting.
- 3-flute.
- 45° helix.
- DIN 6527.



DC03 Series

- Centre cutting.
- 3-flute.
- 35° helix.
- Corner radius.
- DIN 6527.



4503 JJ Series

- Centre cutting.
- 3-flute.
- 45° helix.
- JIS.
- Victory grade WP15PE.



422802/322802/022802 Series

- Centre cutting.
- 3-flute.
- 45° helix.
- Chamfered corner.
- DIN 6527.
- Universal application.



4603 Series

- Centre cutting.
- 3-flute.
- 60° helix.
- Light finishing.



D507 D517 Series

- Centre cutting.
- 6-flute.
- 45° helix.
- DIN 6527.
- Light finishing.



422826 422822 Series

- Non-centre cutting.
- 6- and 8-flutes.
- 45° helix.
- DIN 6527.
- Light finishing.



422827 Series

- Non-centre cutting.
- 6- and 8-flutes.
- 45° helix.
- Chamfered corner.



D518 Series

- Centre cutting.
- 4-, 6-, and 8-flutes.
- 50° helix.
- DIN 6527.
- Super finishing applications.



026621 Series

- Non-centre cutting.
- 4-, 6-, and 8-flutes.
- 45° helix.
- Chamfer corner.
- DIN 6527.
- Finishing of steels and cast irons.
- Cermet construction.



024112 Series

- Centre cutting.
- 2-flute.
- 20° helix.
- Torus style.
- Diamond coating.
- Non-ferrous applications.



024111 Series

- Centre cutting.
- 2-flute.
- 20° helix.
- Ball nose.
- Diamond coating.
- Non-ferrous applications.

