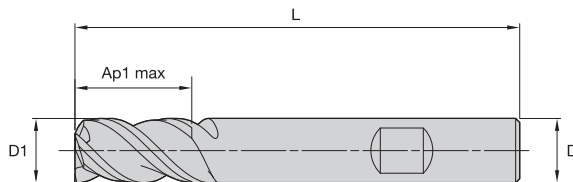


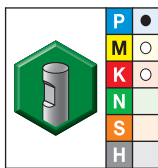
- Centre cutting.
- Standard items listed. Additional styles and coatings made-to-order.



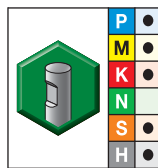
End Mill Tolerances

D1	tolerance e8	D	tolerance h6 + / -
≤ 3	-0,014/-0,028	≤ 3	0/-0,006
> 3-6	-0,020/-0,038	> 3-6	0/-0,008
> 6-10	-0,025/-0,047	> 6-10	0/-0,009
> 10-18	-0,032/-0,059	> 10-18	0/-0,011
> 18-30	-0,040/-0,073	> 18-30	0/-0,013

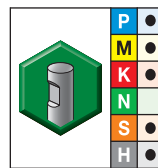
■ Series D503 D513



grade UNCOATED-WW



grade TiCN-CW TiCN



grade TiAlN-RW TiAlN

- first choice
- alternate choice

order #	catalogue #	order #	catalogue #	order #	catalogue #	D1	D	length of cut Ap1 max	length L
1661576	D50302002WW	1661573	D50302002CW	1661574	D50302002RW	2,0	6	3,00	50
1661580	D50303002WW	1661577	D50303002CW	1661578	D50303002RW	3,0	6	4,00	50
1661682	D51303002WW	—	—	1661680	D51303002RW	3,0	6	7,00	57
1661585	D50304002WW	1661582	D50304002CW	1661583	D50304002RW	4,0	6	5,00	54
1661686	D51304002WW	—	—	1661684	D51304002RW	4,0	6	8,00	57
1661590	D50305002WW	1661587	D50305002CW	1661588	D50305002RW	5,0	6	6,00	54
1661690	D51305002WW	—	—	1661688	D51305002RW	5,0	6	10,00	57
1661595	D50306002WW	1661592	D50306002CW	1661593	D50306002RW	6,0	6	7,00	54
1661694	D51306002WW	—	—	1661692	D51306002RW	6,0	6	10,00	57
1661605	D50308003WW	1661601	D50308003CW	1661603	D50308003RW	8,0	8	9,00	58
1661703	D51308003WW	—	—	1661701	D51308003RW	8,0	8	16,00	63
1661614	D50310004WW	1661611	D50310004CW	1661612	D50310004RW	10,0	10	11,00	66
1661712	D51310004WW	—	—	1661710	D51310004RW	10,0	10	19,00	72
1661619	D50312005WW	—	—	1661617	D50312005RW	12,0	12	12,00	73
1661717	D51312005WW	—	—	1661715	D51312005RW	12,0	12	22,00	83
—	—	—	—	1661622	D50314014RW	14,0	14	14,00	75
—	—	—	—	1661720	D51314014RW	14,0	14	22,00	83
1661629	D50316006WW	—	—	1661627	D50316006RW	16,0	16	16,00	82
1661727	D51316006WW	—	—	1661725	D51316006RW	16,0	16	26,00	92
1661732	D51318018WW	—	—	1661730	D51318018RW	18,0	18	26,00	92
—	—	—	—	1661636	D50320007RW	20,0	20	20,00	92
1661737	D51320007WW	—	—	1661735	D51320007RW	20,0	20	32,00	104