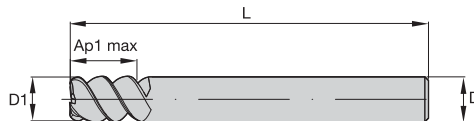


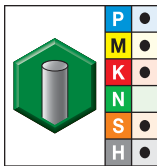
- Centre cutting.
- Standard items listed. Additional styles and coatings made-to-order.



End Mill Tolerances

D1	tolerance e8	D	tolerance h6 + / -
≤ 3	-0,014/-0,028	≤ 3	0/-0,006
> 3-6	-0,020/-0,038	> 3-6	0/-0,008
> 6-10	-0,025/-0,047	> 6-10	0/-0,009
> 10-18	-0,032/-0,059	> 10-18	0/-0,011
> 18-30	-0,040/-0,073	> 18-30	0/-0,013

■ Series 4603



grade TiAlN-RT
TiAlN

- first choice
- alternate choice

order #	catalogue #	D1	D	length of cut Ap1 max	length L
1656750	460303002RT	3,0	6	8,00	57
1656758	460304002RT	4,0	6	11,00	57
1656765	460305002RT	5,0	6	13,00	57
1656773	460306002RT	6,0	6	13,00	57
1656781	460308003RT	8,0	8	19,00	63
1656791	460310004RT	10,0	10	22,00	72
1656799	460312005RT	12,0	12	26,00	83
1656807	460316006RT	16,0	16	32,00	92
1656815	460320007RT	20,0	20	38,00	104