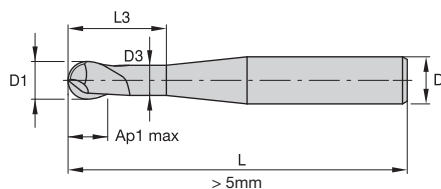


High-Performance Solid Carbide End Mills • Finishing

Series 024111



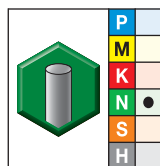
- Centre cutting.
- Standard items listed. Additional styles and coatings made-to-order.



End Mill Tolerances

D1	tolerance h10 + / -	D	tolerance h6 + / -
≤ 3	0/-0,040	≤ 3	0/-0,006
> 3-6	0/-0,048	> 3-6	0/-0,008
> 6-10	0/-0,058	> 6-10	0/-0,009
> 10-18	0/-0,070	> 10-18	0/-0,011
> 18-30	0/-0,084	> 18-30	0/-0,013

Series 024111



grade K10F-DIA
DIAMOND

- first choice
- alternate choice

order #	catalogue #	D1	D	D3	length of cut Ap1 max	L3	length L
2333099	024111-000020	2,0	6	1,90	2,00	17,50	70
2333100	024111-000030	3,0	6	2,90	3,00	18,50	70
2333101	024111-000040	4,0	6	3,80	4,00	19,50	80
2333102	024111-000050	5,0	6	4,80	5,00	39,00	80
2333103	024111-000060	6,0	6	5,80	6,00	42,00	80
2333104	024111-000080	8,0	8	7,80	8,00	52,00	90
2333105	024111-000100	10,0	10	9,70	10,00	58,00	100
2333106	024111-000120	12,0	12	11,70	12,00	63,00	110

High-Performance Solid Carbide End Mills