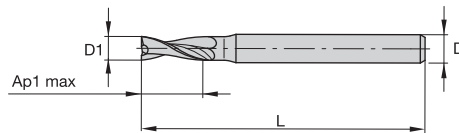


# Micro Solid Carbide End Mills

Series 023007 423007



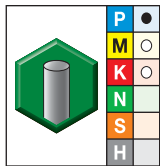
- Centre cutting.
- Standard items listed. Additional styles and coatings made-to-order.



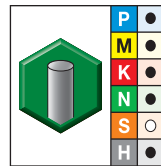
End Mill Tolerances

D1	tolerance h10 + / -	D	tolerance h6 + / -
≤ 3	0/-0,040	≤ 3	0/-0,006
> 3-6	0/-0,048	> 3-6	0/-0,008
> 6-10	0/-0,058	> 6-10	0/-0,009
> 10-18	0/-0,070	> 10-18	0/-0,011
> 18-30	0/-0,084	> 18-30	0/-0,013

## Series 023007 423007



grade K30F uncoated



grade K30F-DCHP AlTiN

- first choice
- alternate choice

order #	catalogue #	order #	catalogue #	D1	D	length of cut Ap1 max	length L
2333055	023007-000004	2343368	423007-000004	0,4	3	0,80	38
2333056	023007-000005	2343370	423007-000005	0,5	3	1,00	38
2333057	023007-000006	2343372	423007-000006	0,6	3	1,20	38
2333058	023007-000008	2343374	423007-000008	0,8	3	1,60	38
2333060	023007-000010	2343376	423007-000010	1,0	3	2,00	38
2333061	023007-000012	2343378	423007-000012	1,2	3	2,40	38
2333064	023007-000015	2343380	423007-000015	1,5	3	3,00	38
2333067	023007-000018	2343382	423007-000018	1,8	3	3,60	38
2333069	023007-000020	2343384	423007-000020	2,0	3	6,00	38
2333070	023007-000025	2343386	423007-000025	2,5	3	7,00	38
2333071	023007-000030	2343388	423007-000030	3,0	3	7,00	38

High-Performance Solid Carbide End Mills