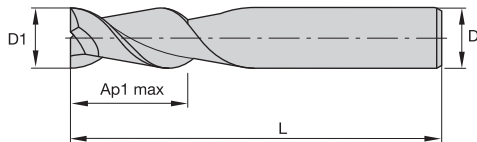
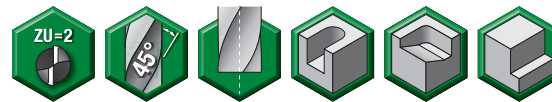


High-Performance Solid Carbide End Mills • Aluminium

Series 5102 • AluSurf™



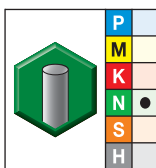
- Centre cutting.
- Wiper facet design for improved floor finishes.
- Standard items listed. Additional styles and coatings made-to-order.



End Mill Tolerances

D1	tolerance e8	D	tolerance h6 + / -
≤ 3	0/0,006	≤ 3	0/0,006
> 3-6	0/0,008	> 3-6	0/0,008
> 6-10	0/0,009	> 6-10	0/0,009
> 10-18	0/0,011	> 10-18	0/0,011
> 18-30	0/0,013	> 18-30	0/0,013

Series 5102 • AluSurf



grade UNCOATED

- first choice
- alternate choice

order #	catalogue #	D1	D	length of cut Ap1 max	length L
3484680	510201500..	1,5	3	6,00	38
3484681	510202000..	2,0	3	8,00	38
3484682	510202500..	2,5	3	9,00	38
3484683	510203000..	3,0	3	12,00	38
3107860	510204001..	4,0	4	12,00	50
3484684	510205001..	5,0	5	14,00	50
3484685	510205002..	5,0	6	14,00	50
3107859	510206002..	6,0	6	16,00	50
3484686	510208003..	8,0	8	20,00	63
3484687	510210004..	10,0	10	22,00	76
3484688	510212005..	12,0	12	25,00	76
3484689	510214014..	14,0	14	32,00	83
3484690	510216006..	16,0	16	32,00	89
3484691	510218018..	18,0	18	38,00	100
3484692	510220007..	20,0	20	38,00	104

High-Performance Solid Carbide End Mills