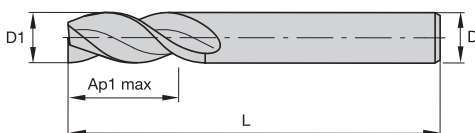
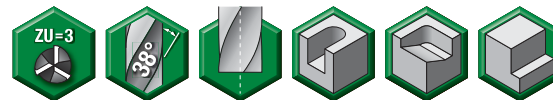


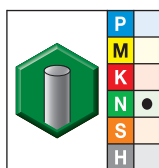
- Centre cutting.
- Unequal flute spacing.
- Wiper facet design for improved floor finishes.
- Standard items listed. Additional styles and coatings made-to-order.



End Mill Tolerances

D1	tolerance e8	D	tolerance h6 + / -
≤ 3	0/0,006	≤ 3	0/0,006
> 3-6	0/0,008	> 3-6	0/0,008
> 6-10	0/0,009	> 6-10	0/0,009
> 10-18	0/0,011	> 10-18	0/0,011
> 18-30	0/0,013	> 18-30	0/0,013

■ Series 5103 • AluSurf



grade UNCOATED

- first choice
- alternate choice

order #	catalogue #	D1	D	length of cut Ap1 max	length L
3484693	510303000..	3,0	3	12,00	38
3484694	510304001..	4,0	4	12,00	50
3484695	510305001..	5,0	5	14,00	50
3484696	510306002..	6,0	6	16,00	50
3484697	510308003..	8,0	8	20,00	63
3484698	510310004..	10,0	10	22,00	76
3484699	510312005..	12,0	12	25,00	76
3484700	510314014..	14,0	14	32,00	83
3350935	510316006..	16,0	16	32,00	89
3484701	510318018..	18,0	18	38,00	100
3484702	510320007..	20,0	20	38,00	104

High-Performance Solid Carbide End Mills