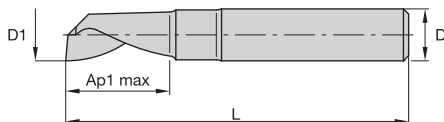
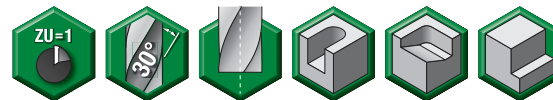


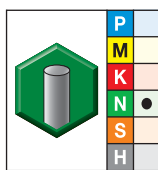
- Centre cutting.
- Standard items listed. Additional styles and coatings made-to-order.



End Mill Tolerances

D1	tolerance h10 + / -	D	tolerance h6 + / -
≤ 3	0/0,040	≤ 3	0/0,006
> 3-6	0/0,048	> 3-6	0/0,008
> 6-10	0/0,058	> 6-10	0/0,009
> 10-18	0/0,070	> 10-18	0/0,011
> 18-30	0/0,084	> 18-30	0/0,013

■ Series 022849



grade K10F
uncoated

- first choice
- alternate choice

order #	catalogue #	D1	D	length of cut Ap1 max	length L
2281545	022849-000020	2,0	2	10,00	40
2281546	022849-000030	3,0	3	10,00	40
2281547	022849-000040	4,0	4	14,00	50
2281548	022849-000050	5,0	5	16,00	60
2281549	022849-000060	6,0	6	20,00	60
2281550	022849-000080	8,0	8	25,00	75
2281551	022849-000100	10,0	10	25,00	75
2281552	022849-000120	12,0	12	25,00	75

High-Performance Solid Carbide End Mills