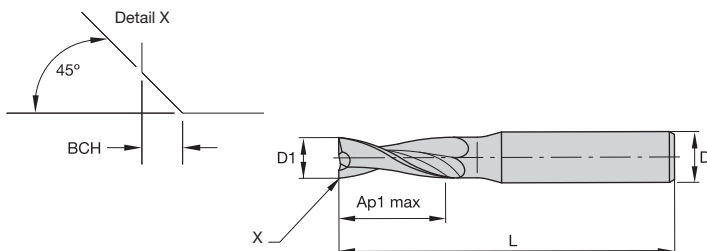


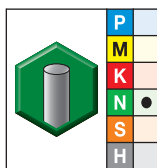
- Centre cutting.
- Standard items listed. Additional styles and coatings made-to-order.



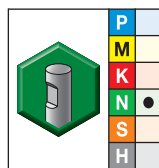
End Mill Tolerances

D1	tolerance h10 + / -	D	tolerance h6 + / -
≤ 3	0/0,040	≤ 3	0/0,006
> 3-6	0/0,048	> 3-6	0/0,008
> 6-10	0/0,058	> 6-10	0/0,009
> 10-18	0/0,070	> 10-18	0/0,011
> 18-30	0/0,084	> 18-30	0/0,013

■ Series 022814 022817



grade K10F
uncoated



grade K10F
uncoated

- first choice
- alternate choice

order #	catalogue #	order #	catalogue #	D1	D	length of cut Ap1 max	length L	BCH
2332369	022814-000040	2332410	022817-000040	4,0	6	8,00	57	0,10
2332370	022814-000050	2332411	022817-000050	5,0	6	10,00	57	0,10
2332371	022814-000060	2332412	022817-000060	6,0	6	10,00	57	0,10
2332372	022814-000080	2332413	022817-000080	8,0	8	16,00	63	0,10
2332373	022814-000100	2332414	022817-000100	10,0	10	19,00	72	0,10
2332374	022814-000120	2332415	022817-000120	12,0	12	22,00	83	0,20
2332375	022814-000140	2332416	022817-000140	14,0	14	22,00	83	0,20
2332376	022814-000160	2332417	022817-000160	16,0	16	26,00	92	0,20
2332377	022814-000180	2332418	022817-000180	18,0	18	26,00	92	0,20
2332378	022814-000200	2332419	022817-000200	20,0	20	32,00	104	0,20