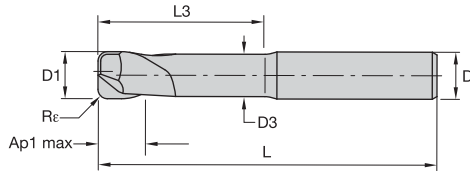


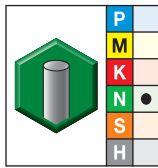
- Centre cutting.
- Standard items listed. Additional styles and coatings made-to-order.



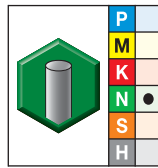
End Mill Tolerances

D1	tolerance h10 + / -	D	tolerance h6 + / -
≤ 3	0/0,040	≤ 3	0/0,006
> 3-6	0/0,048	> 3-6	0/0,008
> 6-10	0/0,058	> 6-10	0/0,009
> 10-18	0/0,070	> 10-18	0/0,011
> 18-30	0/0,084	> 18-30	0/0,013

■ Series 022852 524152



grade K10F
uncoated



grade K10F-DCL
DLC

- first choice
- alternate choice

order #	catalogue #	order #	catalogue #	D1	D	D3	length of cut Ap1 max	L3	length L	Re
2635004	022852-003005	2635131	524152-003005	3,0	6	2,80	7,00	16,00	57	0,50
2635006	022852-004005	2635153	524152-004005	4,0	6	3,80	8,00	16,00	57	0,50
2635010	022852-004010	2635155	524152-004010	4,0	6	3,80	8,00	16,00	57	1,00
2635063	022852-005005	2635156	524152-005005	5,0	6	4,70	10,00	16,00	57	0,50
2635065	022852-005010	2635157	524152-005010	5,0	6	4,70	10,00	16,00	57	1,00
2635068	022852-006005	2635158	524152-006005	6,0	6	5,70	10,00	19,00	57	0,50
2635072	022852-006010	2635161	524152-006010	6,0	6	5,70	10,00	19,00	57	1,00
2635094	022852-006020	2635162	524152-006020	6,0	6	5,70	10,00	19,00	57	2,00
2635097	022852-008005	2635173	524152-008005	8,0	8	7,70	16,00	25,00	63	0,50
2635100	022852-008010	2635175	524152-008010	8,0	8	7,70	16,00	25,00	63	1,00
2635101	022852-008020	2635176	524152-008020	8,0	8	7,70	16,00	25,00	63	2,00
2635103	022852-010005	2635180	524152-010005	10,0	10	9,70	19,00	30,00	72	0,50
2635104	022852-010010	2635181	524152-010010	10,0	10	9,70	19,00	30,00	72	1,00
2635107	022852-010020	2635193	524152-010020	10,0	10	9,70	19,00	30,00	72	2,00
2635109	022852-012005	2635344	524152-012005	12,0	12	11,70	22,00	36,00	83	0,50
2635110	022852-012010	-	-	12,0	12	11,70	22,00	36,00	83	1,00
2635124	022852-012020	2635348	524152-012020	12,0	12	11,70	22,00	36,00	83	2,00
2635127	022852-016005	2635349	524152-016005	16,0	16	15,70	26,00	42,00	92	0,50
2635128	022852-016010	2635350	524152-016010	16,0	16	15,70	26,00	42,00	92	1,00
2635129	022852-016020	2635351	524152-016020	16,0	16	15,70	26,00	42,00	92	2,00
2635130	022852-016030	2635383	524152-016030	16,0	16	15,70	26,00	42,00	92	3,00