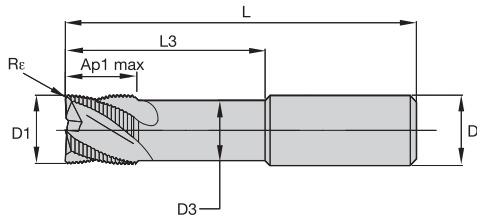


High-Performance Solid Carbide End Mills • Aluminium

Series 49N9



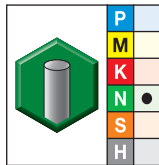
- Centre cutting.
- Chamfered pitch.
- Standard items listed. Additional styles and coatings made-to-order.



End Mill Tolerances

D1	tolerance d11	D	tolerance h6 + / -
≤ 3	-0,020/-0,080	≤ 3	0/0,006
> 3-6	-0,030/-0,105	> 3-6	0/0,008
> 6-10	-0,040/-0,130	> 6-10	0/0,009
> 10-18	-0,050/-0,160	> 10-18	0/0,011
> 18-30	-0,065/-0,195	> 18-30	0/0,013

Series 49N9



grade UNCOATED

- first choice
- alternate choice

order #	catalogue #	D1	D	D3	length of cut Ap1 max	L3	length L	Re
2510324	49N906002..	6,0	6	5,00	8,00	18,00	57	0,25
2510325	49N908003..	8,0	8	7,00	10,00	24,00	63	0,25
2510326	49N910004..	10,0	10	9,00	12,00	30,00	72	0,50
2510327	49N912005..	12,0	12	11,00	15,00	36,00	83	0,50
2510328	49N916006..	16,0	16	14,80	20,00	48,00	92	1,00
2510329	49N920007..	20,0	20	18,70	24,00	60,00	104	1,00

High-Performance Solid Carbide End Mills