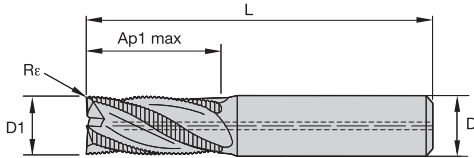


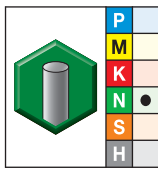
- Centre cutting.
- Chamfered pitch.
- Through coolant.
- Standard items listed. Additional styles and coatings made-to-order.



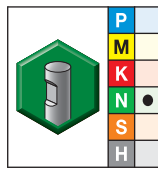
End Mill Tolerances

D1	tolerance d11	D	tolerance h6 + / -
≤ 3	-0,020/-0,080	≤ 3	0/0,006
> 3-6	-0,030/-0,105	> 3-6	0/0,008
> 6-10	-0,040/-0,130	> 6-10	0/0,009
> 10-18	-0,050/-0,160	> 10-18	0/0,011
> 18-30	-0,065/-0,195	> 18-30	0/0,013

■ Series 49G9



grade TiCN-CT
TiCN



grade TiCN-CW
TiCN

- first choice
- alternate choice

order #	catalogue #	order #	catalogue #	D1	D	length of cut Ap1 max	length L	Re
1859874	49G908003CT	1902489	49G908003CW	8,0	8	16,00	63	0,25
1859875	49G910004CT	1902490	49G910004CW	10,0	10	22,00	72	0,50
1859876	49G912005CT	1902491	49G912005CW	12,0	12	26,00	83	0,50
1859877	49G916006CT	1902492	49G916006CW	16,0	16	32,00	92	1,00
1859878	49G920007CT	1902493	49G920007CW	20,0	20	38,00	104	1,00
1859879	49G925008CT	1902494	49G925008CW	25,0	25	45,00	121	1,50

High-Performance Solid Carbide End Mills