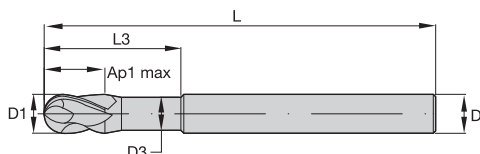


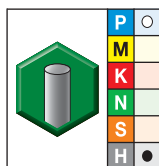
- Centre cutting.
- Standard items listed. Additional styles and coatings made-to-order.



End Mill Tolerances

D1	tolerance e8	D	tolerance h6 +/-
≤ 3	-0,014/-0,028	≤ 3	0/0,006
> 3-6	-0,020/-0,038	> 3-6	0/0,008
> 6-10	-0,025/-0,047	> 6-10	0/0,009
> 10-18	-0,032/-0,059	> 10-18	0/0,011
> 18-30	-0,040/-0,073	> 18-30	0/0,013

Series 70N1 • Vision Plus



grade TiAlN-RT1
TiAlN

- first choice
- alternate choice

order #	catalogue #	D1	D	D3	length of cut Ap1 max	L3	length L
2545190	70N101001RT	1,0	4	0,80	1,00	3,00	63
2545191	70N101501RT	1,5	4	1,30	1,50	4,50	63
2545192	70N102002RT	2,0	6	1,80	2,00	6,00	76
2545213	70N103002RT	3,0	6	2,80	3,00	9,00	76
2545214	70N104002RT	4,0	6	3,70	4,00	12,00	76
2545215	70N105002RT	5,0	6	4,60	5,00	15,00	76
2545216	70N106002RT	6,0	6	5,50	6,00	18,00	76
2545217	70N108003RT	8,0	8	7,50	8,00	24,00	100
2545218	70N110004RT	10,0	10	9,50	10,00	30,00	100
2545219	70N112005RT	12,0	12	11,50	12,00	36,00	125