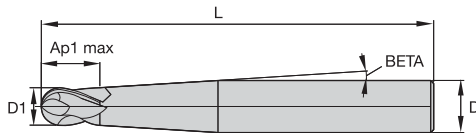


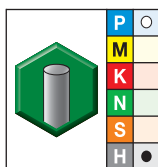
- Centre cutting.
- Standard items listed. Additional styles and coatings made-to-order.



End Mill Tolerances

D1	tolerance h8 + / -	D	tolerance h6 + / -
≤ 3	0/0,014	≤ 3	0/0,006
> 3-6	0/0,018	> 3-6	0/0,008
> 6-10	0/0,022	> 6-10	0/0,009
> 10-18	0/0,027	> 10-18	0/0,011
> 18-30	0/0,033	> 18-30	0/0,013

■ Series 422869 422868 • Vision Plus



- first choice
- alternate choice

grade K10UF-DCHP
AITiN

order #	catalogue #	D1	D	length of cut Ap1 max	length L	BETA
2343179	422869-000010	1,0	4	1,00	40	7.50
2343183	422869-000020	2,0	6	2,00	45	7.50
2343186	422869-000030	3,0	6	3,00	45	7.50
2343188	422869-000040	4,0	6	4,00	45	7.50
2343190	422869-000050	5,0	6	5,00	50	7.50
2343169	422868-000060	6,0	6	6,00	80	—
2343192	422869-000060	6,0	6	6,00	50	—
2343171	422868-000080	8,0	8	8,00	90	—
2343194	422869-000080	8,0	8	8,00	60	—
2343173	422868-000100	10,0	10	10,00	100	—
2343196	422869-000100	10,0	10	10,00	70	—
2343198	422869-000120	12,0	12	12,00	75	—
2343200	422869-000160	16,0	16	16,00	80	—