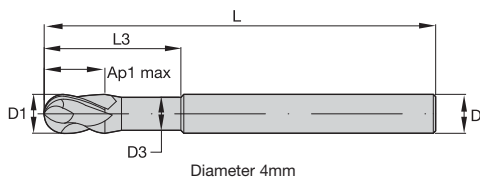


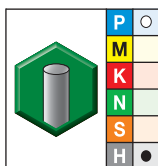
- Centre cutting.
- Standard items listed. Additional styles and coatings made-to-order.



End Mill Tolerances

D1	tolerance h8 + / -	D	tolerance h6 + / -
≤ 3	0/0,014	≤ 3	0/0,006
> 3-6	0/0,018	> 3-6	0/0,008
> 6-10	0/0,022	> 6-10	0/0,009
> 10-18	0/0,027	> 10-18	0/0,011
> 18-30	0/0,033	> 18-30	0/0,013

■ Series 422870 • Vision Plus



grade K10UF-DCHP  
AlTiN

- first choice
- alternate choice

order #	catalogue #	D1	D	D3	length of cut Ap1 max	L3	length L
2343202	422870-000020	2,0	6	1,90	2,00	17,50	70
2343204	422870-000030	3,0	6	2,90	3,00	18,50	70
2343206	422870-000040	4,0	6	3,80	4,00	19,50	80
2343208	422870-000050	5,0	6	4,80	5,00	39,00	80
2343210	422870-000060	6,0	6	5,80	6,00	42,00	80
2343212	422870-000080	8,0	8	7,80	8,00	52,00	90
2343214	422870-000100	10,0	10	9,70	10,00	58,00	100
2343216	422870-000120	12,0	12	11,70	12,00	63,00	110

High-Performance Solid Carbide End Mills