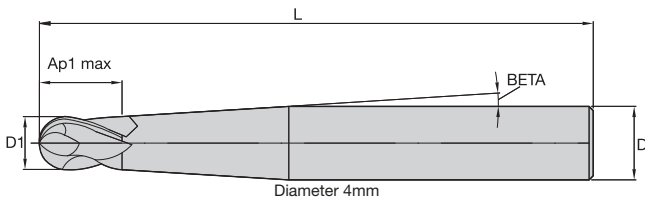


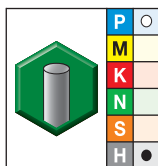
- Centre cutting.
- Standard items listed. Additional styles and coatings made-to-order.



End Mill Tolerances

D1	tolerance h10 + / -	D	tolerance h6 + / -
≤ 3	0/0,040	≤ 3	0/0,006
> 3-6	0/0,048	> 3-6	0/0,008
> 6-10	0/0,058	> 6-10	0/0,009
> 10-18	0/0,070	> 10-18	0/0,011
> 18-30	0/0,084	> 18-30	0/0,013

■ Series 422873 • Vision Plus



grade K10UF-DCHP
AlTiN

- first choice
- alternate choice

order #	catalogue #	D1	D	length of cut Ap1 max	length L	BETA
2343265	422873-050100	5,0	8	6,00	100	1.75
2343269	422873-060100	6,0	10	8,00	100	2.52
2343275	422873-100100	10,0	12	15,00	100	1.83
2343277	422873-100150	10,0	12	15,00	150	0.80

High-Performance Solid Carbide End Mills