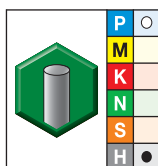
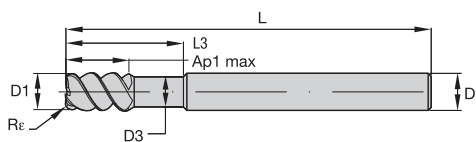


(Series 75N5 • Vision Plus — continued)



grade TiAlN-LT1  
TiAlN

- first choice
- alternate choice

order #	catalogue #	D1	D	D3	length of cut Ap1 max	L3	length L	Re	ZU
2544485	75N510054LT	10,0	10	9,2	15,00	30,00	100	2,00	4
1862122	75N512005LT	12,0	12	11,4	18,00	36,00	125	—	4
2544486	75N512025LT	12,0	12	11,0	18,00	36,00	125	0,50	4
2544487	75N512035LT	12,0	12	11,0	18,00	36,00	125	1,00	4
2544488	75N512045LT	12,0	12	11,0	18,00	36,00	125	1,50	4
2544489	75N512055LT	12,0	12	11,0	18,00	36,00	125	2,00	4
1862123	75N516006LT	16,0	16	15,4	24,00	48,00	125	—	4
2544490	75N516026LT	16,0	16	15,0	24,00	48,00	125	0,50	4
2544491	75N516046LT	16,0	16	15,0	24,00	48,00	125	1,50	4
1862124	75N520007LT	20,0	20	19,4	30,00	60,00	150	—	4
2544492	75N520027LT	20,0	20	19,0	30,00	60,00	150	0,50	4
2544523	75N520047LT	20,0	20	19,0	30,00	60,00	150	2,00	4
1862125	75N525008LT	25,0	25	24,4	38,00	75,00	150	—	5
2544524	75N525028LT	25,0	25	24,0	38,00	75,00	150	0,50	5
2544525	75N525048LT	25,0	25	24,0	38,00	75,00	150	3,00	5

High-Performance Solid Carbide End Mills