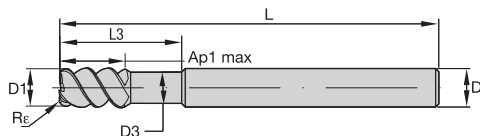


High Performance Solid Carbide End Mills • Hard Materials

Series 75N8 • Vision Plus™



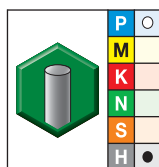
- Centre cutting.
- Standard items listed. Additional styles and coatings made-to-order.



End Mill Tolerances

D1	tolerance e8	D	tolerance h6 + / -
≤ 3	-0,014/-0,028	≤ 3	0/0,006
> 3-6	-0,020/-0,038	> 3-6	0/0,008
> 6-10	-0,025/-0,047	> 6-10	0/0,009
> 10-18	-0,032/-0,059	> 10-18	0/0,011
> 18-30	-0,040/-0,073	> 18-30	0/0,013

Series 75N8 • Vision Plus



- first choice
- alternate choice

grade TiAlN-RT1
TiAlN

order #	catalogue #	D1	D	D3	length of cut Ap1 max	L3	length L	Re
2544526	75N806002RT	6,0	6	5,50	6,00	18,00	76	0,50
2544527	75N808003RT	8,0	8	7,40	8,00	24,00	100	0,50
2544528	75N810004RT	10,0	10	9,20	10,00	30,00	100	1,00
2544529	75N812005RT	12,0	12	11,00	12,00	36,00	125	1,00

High-Performance Solid Carbide End Mills