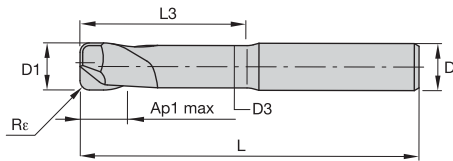
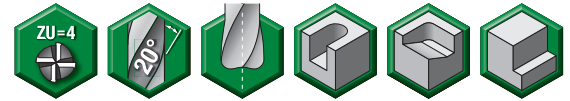


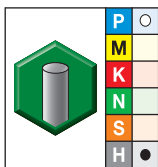
- Centre cutting.
- Standard items listed. Additional styles and coatings made-to-order.



End Mill Tolerances

D1	tolerance h8 + / -	D	tolerance h6 + / -
≤ 3	0/0,014	≤ 3	0/0,006
> 3-6	0/0,018	> 3-6	0/0,008
> 6-10	0/0,022	> 6-10	0/0,009
> 10-18	0/0,027	> 10-18	0/0,011
> 18-30	0/0,033	> 18-30	0/0,013

■ **Series 422876 422878 • Vision Plus**



grade **K10UF-DCHP**
AlTiN

- first choice
- alternate choice

order #	catalogue #	D1	D	D3	length of cut Ap1 max	L3	length L	Re
2628898	422876-004005	4,0	6	3,80	4,00	10,00	45	0,50
2629013	422876-004010	4,0	6	3,80	4,00	10,00	45	1,00
2629015	422876-005005	5,0	6	4,80	5,00	12,00	50	0,50
2629016	422876-005010	5,0	6	4,80	5,00	12,00	50	1,00
2629018	422876-006005	6,0	6	5,80	6,00	12,00	50	0,50
2629021	422876-006010	6,0	6	5,80	6,00	12,00	50	1,00
2630276	422878-006005	6,0	6	5,80	6,00	42,00	80	0,50
2629056	422876-008005	8,0	8	7,80	8,00	20,00	60	0,50
2629060	422876-008010	8,0	8	7,80	8,00	20,00	60	1,00
2629061	422876-008020	8,0	8	7,80	8,00	20,00	60	2,00
2630285	422878-008010	8,0	8	7,80	8,00	51,00	90	1,00
2630288	422878-008015	8,0	8	7,80	8,00	51,00	90	1,50
2630290	422878-008020	8,0	8	7,80	8,00	51,00	90	2,00
2629062	422876-010005	10,0	10	9,80	10,00	26,00	70	0,50
2629077	422876-010010	10,0	10	9,80	10,00	26,00	70	1,00
2629086	422876-010020	10,0	10	9,80	10,00	26,00	70	2,00
2630291	422878-010005	10,0	10	9,70	10,00	57,00	100	0,50
2630292	422878-010010	10,0	10	9,70	10,00	57,00	100	1,00
2630345	422878-010020	10,0	10	9,70	10,00	57,00	100	2,00
2629089	422876-012005	12,0	12	11,80	12,00	26,00	75	0,50
2629094	422876-012010	12,0	12	11,80	12,00	26,00	75	1,00
2629095	422876-012020	12,0	12	11,80	12,00	26,00	75	2,00
2629097	422876-012030	12,0	12	11,80	12,00	26,00	75	3,00
2630347	422878-012010	12,0	12	11,70	12,00	62,00	110	1,00
2630386	422878-012030	12,0	12	11,70	12,00	62,00	110	3,00