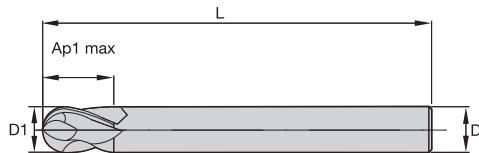


High-Performance Solid Carbide End Mills • Hard Materials

Series 7150 • Vision Plus™



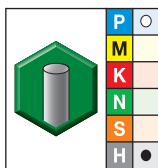
- Centre cutting.
- Standard items listed. Additional styles and coatings made-to-order.



End Mill Tolerances

D1	tolerance e8	D	tolerance h6 +/-
≤ 3	-0,014/-0,028	≤ 3	0/0,006
> 3-6	-0,020/-0,038	> 3-6	0/0,008
> 6-10	-0,025/-0,047	> 6-10	0/0,009
> 10-18	-0,032/-0,059	> 10-18	0/0,011
> 18-30	-0,040/-0,073	> 18-30	0/0,013

Series 7150 • Vision Plus



grade TiAlN-RT1
TiAlN

- first choice
- alternate choice

order #	catalogue #	D1	D	length of cut Ap1 max	length L
1859880	715002000RT	2,0	3	2,00	38
1859881	715002500RT	2,5	3	3,00	38
1859882	715003000RT	3,0	3	3,00	38
1859904	715004001RT	4,0	4	4,00	50
1859906	715005001RT	5,0	5	5,00	50
1859907	715006002RT	6,0	6	6,00	50
1859908	715008003RT	8,0	8	8,00	63
1859909	715010004RT	10,0	10	10,00	76
1859910	715012005RT	12,0	12	12,00	76
1859911	715016006RT	16,0	16	16,00	89
1859912	715020007RT	20,0	20	20,00	104

High-Performance Solid Carbide End Mills