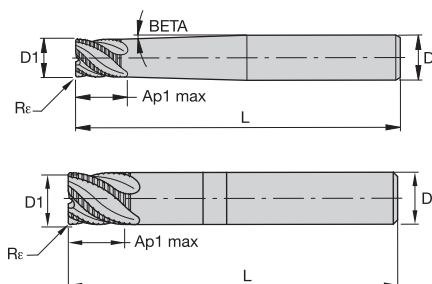
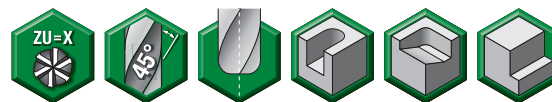


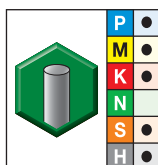
- Centre cutting.
- Standard items listed. Additional styles and coatings made-to-order.



End Mill Tolerances

D1	tolerance d11	D	tolerance h6 + / -
≤ 3	-0,020/-0,080	≤ 3	0/0,006
> 3-6	-0,030/-0,105	> 3-6	0/0,008
> 6-10	-0,040/-0,130	> 6-10	0/0,009
> 10-18	-0,050/-0,160	> 10-18	0/0,011
> 18-30	-0,065/-0,195	> 18-30	0/0,013

■ Series 7670 • Vision Plus



grade TiAlN-LT1
TiAlN

- first choice
- alternate choice

order #	catalogue #	D1	D	D3	length of cut Ap1 max	L3	length L	Rε	ZU	BETA
1724582	767004002LT	4,0	6	—	4,00	4,00	75	0,75	3	2.5
1724556	767005002LT	5,0	6	—	5,00	5,00	75	0,75	3	2.5
1724558	767006004LT	6,0	10	—	6,00	6,00	100	0,75	4	2.5
1724559	767008004LT	8,0	10	—	8,00	8,00	100	0,75	4	2.5
1724560	767010005LT	10,0	12	—	10,00	10,00	125	0,75	4	2.5
1724590	767012006LT	12,0	16	—	12,00	12,00	125	1,00	4	2.5
1724621	767016006LT	16,0	16	15,00	16,00	48,00	125	1,00	6	—
1724622	767020007LT	20,0	20	19,00	20,00	60,00	150	1,25	6	—
1806404	767025008LT	25,0	25	24,00	25,00	75,00	150	1,25	6	—