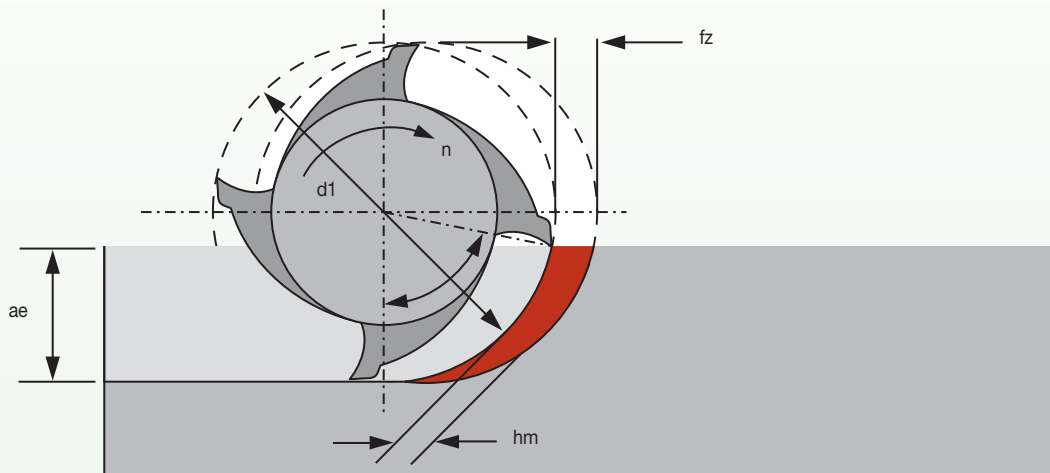


**■ ae and Chip Thickness**


To calculate average chip thickness:

$$hm = fz \cdot \left( \sqrt{\frac{ae}{d1}} \right)$$

Simplified formula for shown application and 90° angles on the tool.

The chip thickness defines the load on the cutting edge.