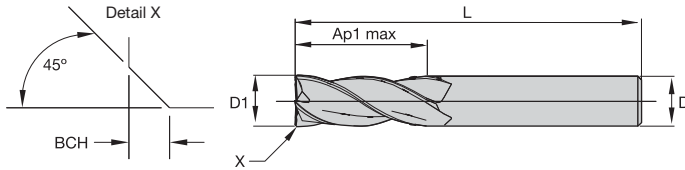


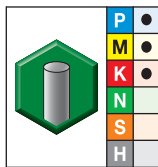
- Centre cutting.
- HPC.
- Standard items listed. Additional styles and coatings made-to-order.



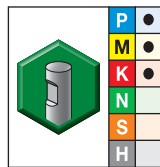
End Mill Tolerances

D1	tolerance h10 + / -	D	tolerance h6 + / -
≤ 3	0/0,04	≤ 3	0/0,006
> 3-6	0/0,048	> 3-6	0/0,008
> 6-10	0/0,058	> 6-10	0/0,009
> 10-18	0/0,070	> 10-18	0/0,011
> 18-30	0/0,084	> 18-30	0/0,013

■ Series 423004 423003 • NINA



grade K30F-DCHP
AITiN



grade K30F-DCHP
AITiN

- first choice
- alternate choice

order #	catalogue #	order #	catalogue #	D1	D	length of cut Ap1 max	length L	BCH
3657761	423004-000040	3657756	423003-000040	4,0	6	7,00	38	0,40
3657762	423004-000060	3657757	423003-000060	6,0	6	8,00	38	0,40
3657763	423004-000080	3657758	423003-000080	8,0	8	11,00	43	0,40
3657764	423004-000100	3657759	423003-000100	10,0	10	13,00	50	0,50
3657765	423004-000120	3657760	423003-000120	12,0	12	15,00	55	0,50

NOTE: For application data, please see page P9.

General Purpose Solid Carbide End Mills