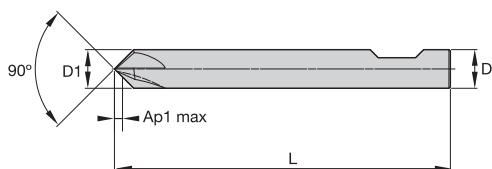


General Purpose Solid Carbide End Mills • Roughing/Finishing

Series 423036 423037 • NINA™



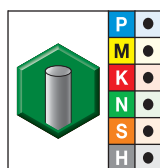
- Non-centre cutting.
- Chamfering.
- Standard items listed. Additional styles and coatings made-to-order.



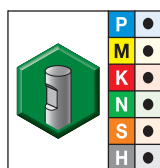
End Mill Tolerances

D1	tolerance h10 + / -	D	tolerance h6 + / -
≤ 3	0/0,04	≤ 3	0/0,006
> 3-6	0/0,048	> 3-6	0/0,008
> 6-10	0/0,058	> 6-10	0/0,009
> 10-18	0/0,070	> 10-18	0/0,011
> 18-30	0/0,084	> 18-30	0/0,013

Series 423036 423037 • NINA



grade K30F-DCF
TiAlN



grade K30F-DCHP
AlTiN

- first choice
- alternate choice

order #	catalogue #	order #	catalogue #	D1	D	length of cut Ap1 max	length L
2343508	423036-000060	—	—	6,0	6	1,00	38
—	—	2628498	423037-000060	6,0	6	1,00	83
2343510	423036-000080	—	—	8,0	8	1,50	43
—	—	2628499	423037-000080	8,0	8	1,50	104
2343512	423036-000100	—	—	10,0	10	2,00	50
—	—	2628500	423037-000100	10,0	10	2,00	125

NOTE: For application data, please see page P11.

General Purpose Solid Carbide End Mills