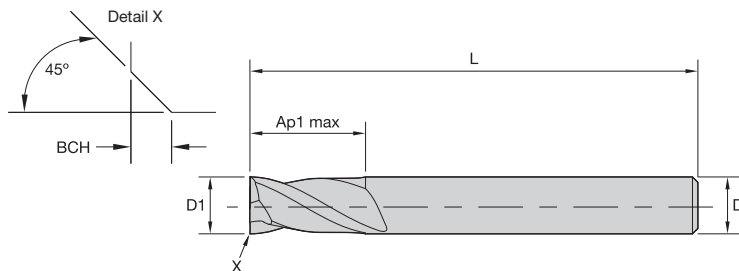


# General Purpose Solid Carbide End Mills • Roughing/Finishing

Series D002 D012 • VariMill™ GP



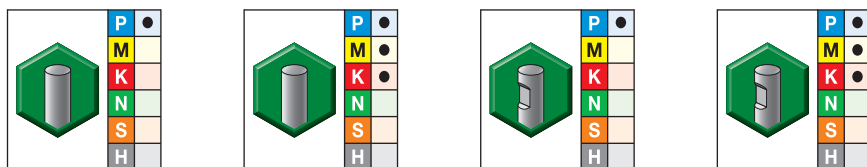
- Centre cutting.
- Chamfered corners.
- Standard items listed. Additional styles and coatings made-to-order.



End Mill Tolerances

D1	tolerance e8	D	tolerance h6 +/-
≤ 3	-0,014/-0,028	≤ 3	0/0,006
> 3-6	-0,020/-0,038	> 3-6	0/0,008
> 6-10	-0,025/-0,047	> 6-10	0/0,009
> 10-18	-0,032/-0,059	> 10-18	0/0,011
> 18-30	-0,040/-0,073	> 18-30	0/0,013

## Series D002 D012 • VariMill GP



- first choice
- alternate choice

grade UNCOATED		grade TiAlN TiAlN		grade UNCOATED		grade TiAlN TiAlN		D1	D	length of cut Ap1 max	length L	BCH
order #	catalogue #	order #	catalogue #	order #	catalogue #	order #	catalogue #					
5877567	D0020200T003	5877330	D0020200T003	—	—	—	—	2,0	6	3,00	50	—
5877568	D0020250T003	5877501	D0020250T003	—	—	—	—	2,5	6	3,00	50	—
5877569	D0120250T007	5877502	D0120250T007	—	—	—	—	2,5	6	7,00	57	—
5877571	D0020300T004	5877503	D0020300T004	—	—	—	—	3,0	6	4,00	50	—
5877572	D0120300T007	5877504	D0120300T007	—	—	—	—	3,0	6	7,00	57	—
5877573	D0020350T004	5877505	D0020350T004	—	—	—	—	3,5	6	4,00	50	—
5877574	D0020400T005	5877506	D0020400T005	—	—	—	—	4,0	6	5,00	54	0,10
5877575	D0120400T008	5877507	D0120400T008	—	—	—	—	4,0	6	8,00	57	0,10
5877576	D0020450T005	5877509	D0020450T005	—	—	—	—	4,5	6	5,00	54	0,10
5877577	D0120450T008	5877510	D0120450T008	—	—	—	—	4,5	6	8,00	57	0,10
5877578	D0020500T006	5877511	D0020500T006	—	—	—	—	5,0	6	6,00	54	0,10
5877579	D0120500T010	5877512	D0120500T010	—	—	—	—	5,0	6	10,00	57	0,10
5877581	D0020600T007	5877513	D0020600T007	—	—	—	—	6,0	6	7,00	54	0,10
5877582	D0120600T010	5877514	D0120600T010	—	—	—	—	6,0	6	10,00	57	0,10
5877583	D0020700T008	5877515	D0020700T008	—	—	—	—	7,0	8	8,00	58	0,10
5877584	D0120700T013	5877516	D0120700T013	—	—	—	—	7,0	8	13,00	63	0,10
5877585	D0020800T009	5877517	D0020800T009	—	—	—	—	8,0	8	9,00	58	0,20
5877586	D0120800T016	5877518	D0120800T016	—	—	—	—	8,0	8	16,00	63	0,20
5877588	D0020900T010	5877520	D0020900T010	—	—	—	—	9,0	10	10,00	66	0,20
5877589	D0120900T016	5877521	D0120900T016	—	—	—	—	9,0	10	16,00	72	0,20

(continued)

General Purpose Solid Carbide End Mills