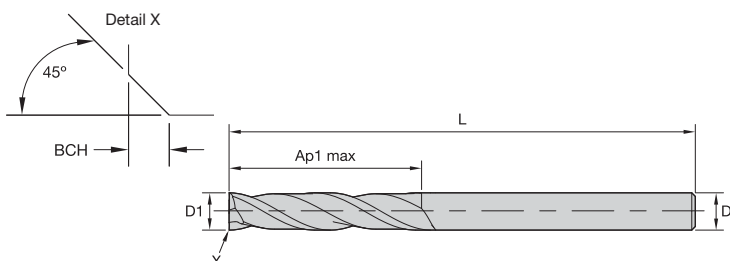
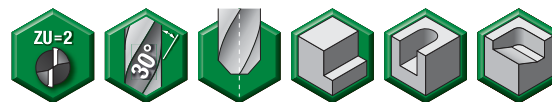


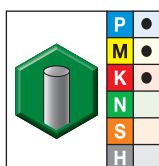
- Centre cutting.
- Chamfered corners.
- Standard items listed. Additional styles and coatings made-to-order.



End Mill Tolerances

D1	tolerance e8	D	tolerance h6 + / -
≤ 3	-0,014/-0,028	≤ 3	0/0,006
> 3-6	-0,020/-0,038	> 3-6	0/0,008
> 6-10	-0,025/-0,047	> 6-10	0/0,009
> 10-18	-0,032/-0,059	> 10-18	0/0,011
> 18-30	-0,040/-0,073	> 18-30	0/0,013

■ Series 4002 4012 • VariMill GP



- first choice
- alternate choice

grade TiAlN TiAlN		D1	D	length of cut Ap1 max	length L	BCH
5873484	40020100T004	1,0	3	4,00	38	—
5873485	40020150T004	1,5	3	4,00	38	—
5873486	40020180T004	1,8	3	4,00	38	—
5873487	40020200T006	2,0	3	6,30	38	—
5873488	40020250T006	2,5	3	6,30	38	—
5873489	40020300T009	3,0	3	9,50	38	—
5873490	40020300T019	3,0	3	19,00	63	—
5873491	40120300T025	3,0	3	25,00	75	—
5873492	40020350T012	3,5	4	12,00	50	—
5873493	40020400T012	4,0	4	12,00	50	0,10
5873494	40020400T019	4,0	4	19,00	63	0,10
5873495	40120400T031	4,0	4	31,00	75	0,10
5873496	40020450T014	4,5	6	14,00	50	0,10
5873497	40020480T014	4,8	6	14,00	50	0,10
5873498	40020500T014	5,0	5	14,00	50	0,10
5873499	40020500T020	5,0	5	20,00	63	0,10
5873500	40120500T031	5,0	5	31,00	100	0,10
5873501	40020550T014	5,5	6	14,00	50	0,10
5873502	40020600T016	6,0	6	16,00	50	0,10
5873503	40020600T028	6,0	6	28,00	76	0,10

(continued)