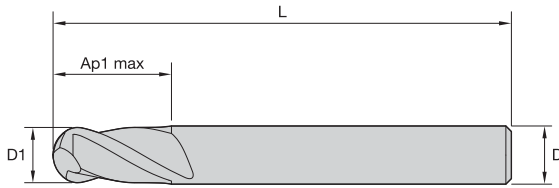


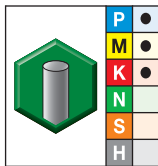
- Centre cutting.
- Standard items listed. Additional styles and coatings made-to-order.



End Mill Tolerances

D1	tolerance e8	D	tolerance h6 + / -
≤ 3	-0,014/-0,028	≤ 3	0/0,006
> 3-6	-0,020/-0,038	> 3-6	0/0,008
> 6-10	-0,025/-0,047	> 6-10	0/0,009
> 10-18	-0,032/-0,059	> 10-18	0/0,011
> 18-30	-0,040/-0,073	> 18-30	0/0,013

■ Series D001 D011 • VariMill GP



- first choice
- alternate choice

order #	catalogue #	grade TiAlN TiAlN	D1	D	length of cut Ap1 max	length L
5880362	D0110200T006	●	2,0	6	6,00	57
5880363	D0010300T004	●	3,0	6	4,00	50
5880364	D0110300T007	●	3,0	6	7,00	57
5880365	D0010400T005	●	4,0	6	5,00	54
5880366	D0110400T008	●	4,0	6	8,00	57
5880367	D0110500T010	●	5,0	6	10,00	57
5880368	D0110600T010	●	6,0	6	10,00	57
5880369	D0110700T013	●	7,0	8	13,00	63
5880370	D0110800T016	●	8,0	8	16,00	63
5880381	D0111000T019	●	10,0	10	19,00	72
5880382	D0111200T022	●	12,0	12	22,00	83
5880383	D0111400T022	●	14,0	14	22,00	83
5880384	D0111600T026	●	16,0	16	26,00	92
5880385	D0012000T020	●	20,0	20	20,00	92
5880386	D0112000T032	●	20,0	20	32,00	104

NOTE: For application data, please see pages P25.